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Liste complète des codes Cnc machine G et des codes M. Ce code G et la liste de code M peuvent être utilisés comme référence lors de la programmation ou l'apprentissage cnc machine programming. Complete liste des codes G et M qui sont communs dans presque tous les contrôles cnc qui sont utilisés dans les ateliers de machines cnc à travers le monde. CNC Milling G Code ListG codeDescriptionG00Rapid traverseG01Linear interpolationG02Circular interpolation CWG03Circular interpolation CCWG04DwellG17X Y plane selectionG18Z X plane selectionG19Y Z plane selectionG28Return to reference positionG302nd, 3rd and 4th reference position returnG40Cutter compensation cancelG41Cutter compensation leftG42Cutter compensation rightG43Tool length compensation + directionG44Tool length compensation – directionG49Tool length compensation cancelG53Machine coordinate system selectionG54Workpiece coordinate system 1 selectionG55Workpiece coordinate system 2 selectionG56Workpiece coordinate system 3 selectionG57Workpiece coordinate system 4 selectionG58Workpiece coordinate system 5 selectionG59Workpiece coordinate system 6 selectionG68Coordinate rotationG69Coordinate rotation cancelG73Peck drilling cycleG74Left-spiral cutting circleG76Fine boring cycleG80Canned cycle cancelG81Drilling cycle, spot boring cycleG82Drilling cycle or counter boring cycleG83Peck drilling cycleG84Tapping cycleG85Boring cycleG86Boring cycleG87Back boring cycleG88Boring cycleG89Boring cycleG90Absolute commandG91Incremental commandG92Setting for work coordinate system or clamp at maximum spindle speedG98Return to initial point in canned cycleG99Return to R point in canned cycleCNC Lathe G Code ListG codeDescriptionG00Rapid traverseG01Linear interpolationG02Circular interpolation CWG03Circular interpolation CCWG04DwellG09Exact stopG10Programmable data inputG20Input in inchG21Input in mmG22Stored stroke check function onG23Stored stroke check function offG27Reference position return checkG28Return to reference positionG32Thread cuttingG40Tool nose radius compensation cancelG41Tool nose radius compensation leftG42Tool nose radius compensation rightG70Finish cycle d'usinageG71Turning cycleG72Façage cycleG73Pattern répéter cycleG74Peck cycle de forageG75Grooving cycleG76Threading cycleG92Coordinate system setting or max. réglage de la vitesse du fuseauG94Feed Par MinuteG95Feed Per RevolutionG96Constant contrôle de la vitesse de surfaceG97Constant contrôle de la vitesse de surface cancelCNC Milling M Code ListM codeDescriptionM00Program stopM01Optional programme stopM02End of programM03Spindle start forward CWM04Spindle start reverse CCWM05Spindle stopM06Too changeM07Coolant ON – Mist coolant/Coolant thru spindleM08Coolant ON – Refroidissement d'inondationM09Coolant OFFM19Spindle orientationM28Return à originM29Rigid tapM30End of program (Reset)M41Low gear selectM42High gear selectM94Cancel of X axisM96Mirrorimage of Y axisM98Subprogram callM99End of subprogramCNC Lathe M Code Code codeDescriptionM00Programm stopM01Optional program stopM02End of programM03Spindle start forward CWM04Spindle start reverse CCWM05Spindle stopM08Coolant onM09Coolant offM29Rigid tap modeM30End of program resetM40Spindle gear at middle M41Low Gear SelectM42High Gear SelectM68Hydraulic chuck closeM69Hydraulic chuck openM78Tailstock advancingM79Tailstock inversantM94Mirror cancelimageM95Mirrorimage of X axisM98Subprogram callM99End of subprogram Looking for CNC Programming, CNC Machine Programming, G CNC Codes, or Examples in pdf form to download and study? 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G00: Rapid Motion G01: Linear Interpolation Motion G02: CW Interpolation Motion G03: CCW Interpolation Motion G04: Dwell G09: Exact Stop G10: Programmable Offset Setting G12: CW Circular Pock Milling (Ya G13: CCW Circular Pock Milling (Yasnac) G17: XY Plane Selection G18: ZX Plane Selection G19: YZ Plane Selection G20: Inch Programming Selection G21: Metric Programming Selection G28 : Return to Machine Zero G29: Go to location by G29 Reference G31: Skip Function G35: Automatic Tool Diameter Measurement G36: Automatic Work Offset Measurement G37: Automatic Tool Length Measurement G40: Cutter Comp Cancel G41: Cutter Compensation Left G42: Cutter Compensation Right G43: Tool Length Compensation - G44: Tool Length Compensation - G47: Engraving G49: G43/G44 Cancel G50: G51 Cancel G51 : G52 Scale: Select G52 (Yasnac) G52 Work Coordination System: Define Local Coordinate System (Fanuc) G52: Define Local Coordinate System (HAAS) G53: Non–N– Modal Machine Coordinate Selection G54: Select Work Coordinate System I G55: Select Work Coordinate System 2 G56: Select Work Coordinate System 3 G57: Select Work Coordinate System 4 G58: Select Work Coordinate System 5 G59: Select Work Coordinate System 6 G60: Unidirectional Positioning G61: Exact Stop Modal G64: G61 Cancel G65: Macro Subroutine Call G68: Rotation G69: G68 Cancel G70: Bolt Hole Circle (Yasnac) Example1 Example2 Example3 G71: Bolt Hole Arc (Yasnac) Example G72: Bolt Holes Along a Corner (Yasnac) Example G73: High Speed Peck Drill Canned Cycle G74 : Reverse Tap Canned Cycle G76: Fine Boring Canned Cycle G77: Back Bore Canned Cycle G80: Canned Cycle Cancel G81: DrillCand Cycle Example1 Example2 Ex3 Ex4 Ex5 G82: Spot Drill Canned Cycle Ex1 G83: Drill Canned Cycle Ex1 Ex2 G84: Tapping Canned Cycle Example1 Peck Tapping G85: Boring Canned Cycle G86: Bore/Stop Canned Cycle G87: Bore/Manual Retract Canned Cycle G88: G88: G89 Canned Cycle: Bore Canned Cycle G90: Absolute G91: Incremental G92: Set Work Coordinates - FANUC or HAAS G92: Set Work Coordinates - YASNAC G93: Inverse Time Feed Mode ON G94: Inverse Time Feed Mode OFF//Feed Per Minute ON G98: Initial Return Point G99: R Plane Return G100: Turn off the G101 mirror image: Enable the G102 mirror image: Programmable output at RS-232 G103: Block Looking to the Future G107 Limit: G110 Cylindrical Mapping: Select 7 G111 coordinate system: Select 8 G112 coordinate system: Select 9 G113 coordinate system: Select coordinate system 113 10 G114: Select Coordinate System 11 G115: Select Coordinate System 12 G116: Select coordinate system 13 G117: Select coordinate system 14 G118 Select coordinate system 15 G119: Select coordinate system 16 G120: Select coordinate system 17

G121: Select The coordinate system 18 G122: Select The coordinate system 12 G123: Select coordinate system 20 G124: Select coordinate system 21 G125: Select coordinate system 22 G126: Select Coordinate System 23 G127: Select System System 24 G128 coordinates: Select Coordinate System 25 G129: Select Coordinate System 26 G136: Automatic Work Offset Center Measurement G141: 3D Cutter Compensation G143: 5 Axis Tool Length Compensation G150: General Purpose Pocket Milling G153: 5 Axis High Speed Peck Drill Canned Cycle G154: P1-P99 Replaces G110-G129 on Newer Machines G155: 5 Axe Reverse Tapping Canned Cycle G161 : 1 5 Axe Drill Canned Cycle G162: 5 Axis Spot Drill/Counterbore Canned Cycle G163: 5 Axis Peck DrillCand Cycle (Setting 22) G164: 5 Axis Tapping Canned Cycle G165: 5 Axis Bore in , Bore out Canned Cycle G166: 5 Bore Axis in, Stop, Rapid out Canned Cycle G169: 5 Axis Bore, Live, Bore out Canned Cycle G174: Special Purpose Non-Vertical Rigid Tapping CCW G184: Special Purpose Non-Vertical Rigid Tapping CW G187: Accuracy Control for High Speed Machining G188: Get Program From PST (Program Schedule Table) About Patrick Day St. Patrick's Day, named after a saint from Ireland, is a cultural and religious festival celebrated on the anniversary of the death of St. Patrick. This holiday commemorates St. Read More Cannabidiol or better known as CBD took the health and wellness industry by storm. Cbd is one of more than 100 different cannabinoids that can be found in the family of cannabis plants. Although this natu Read more How long has it been since you rearranged your workspace? Is there anything that makes you unhappy about it? The following article can help you your workspace to improve your productivity a read away Your bedroom should be a place where you feel comfortable and relaxed every time you get home, and also a place where you don't have to think about your monthly electricity bills. We know it' Read more Here we are talking about thetop furniture to buy on Black Friday for your beautiful home. Some people wait all year for black Friday shopping season. 2020 presents a unique challenge wit Read page 3 About Patrick Day St. Patrick's Day, named after a saint from Ireland, is a cultural and religious festival celebrated on the anniversary of St. Patrick's death. This holiday commemorates St. Read More Cannabidiol or better known as CBD took the health and wellness industry by storm. Cbd is one of more than 100 different cannabinoids that can be found in the family of cannabis plants. Although this natu Read more How long has it been since you rearranged your workspace? Is there anything that makes you unhappy about it? The following article can help you readjust your workspace to improve your productivity a read away Your bedroom should be a place where you feel comfortable and relaxed every time you get home, and also a place where you don't have to think about your monthly electricity bills. We know it' Read more Here we are talking about thetop furniture to buy on Black Friday for your beautiful home. Some people wait all year for black Friday shopping season. 2020 presents a unique challenge wit Read page 4 About Patrick Day St. Patrick's Day, named after a saint from Ireland, is a cultural and religious festival celebrated on the anniversary of St. Patrick's death. This holiday commemorates St. Read More Cannabidiol or better known as CBD took the health and wellness industry by storm. Cbd is one of more than 100 different cannabinoids that can be found in the plant family Cannabis. Although this natu Read more How long has it been since you rearranged your workspace? Is there anything that makes you unhappy about it? The following article can help you readjust your workspace to improve your productivity a read on Your bedroom should be a place where you feel comfortable and relaxed every time you get home, and also a place where you don't have to think about monthly electricity bills. We know it' Read more Here we are talking about thetop furniture to buy on Black Friday for your beautiful home. Some people wait all year for black Friday shopping season. 2020 presents a unique challenge wit Read more

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