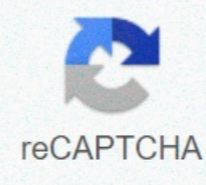




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Northern contours smoke acrylic paint

1 Specifications Guide CABINET DATA SPECIFICATIONS DIRECTIVE Effective March 2017 2 Since our launch in 1992, we have evolved to recognize the importance of providing unique, design-driven products for the industry. Our business goals and philosophy have been established with this in mind. We are pleased to offer a wide variety of cabinet doors and components to install design styles from modern and modern to transitional or traditional. This technical guide houses the detailed information you will need to create separate, customized impressions with our flexible products. By design, our products work together providing you with endless possibilities for material, color and texture combinations. So, our advice? Unleash your creative vision of Years of Innovation and let Northern Controls help you create designs that speak to your signature style. CUSTOMER SERVICE T F 3 SALES OFFICE T F 3 CONTENTS The doors and components of our cabinet are organized by material type to assist in your selection process. Whether you're inspired by a specific color, texture, or design style, this comprehensive guide will help you achieve a full look with ease. SERVICE POLICY SPECTRUM WOOD VENEER TEXTURE THERMALLY MELTED LAMINATES HIGH GLOSS ACRYLIC 3D LAMINATES 5-PIECE 3D LAMINATES Year Warranty Our goal is to offer our customers the best quality and performance. As a result, Northern Contourings reserves the right to change materials or specifications as necessary. For a complete selection of styles and materials, please visit our website. This printed representation of colors and woodgrains can vary from the actual product. Please see a sample product before making your final choice. All metrics shown in drawings in this list are in inches, unless otherwise stated Northern Neighbours, Inc. 1 4 NORTHERN CONTOURS POLICY POLICY CUSTOMER CONTACTS M F, 8 a.m. to 7 p.m. CST Phone Fax LOCATION ORDER ORDERS are accepted using a Northern Controls order form and sending it via , EDI or fax. You can download order forms on phone orders not accepted. Orders are accepted 24 hours a day, 7 days a week. Orders can be placed in inches or millimeters. Order the exact size at the nearest 1/32 or nearest millimeter. Always order in x-width measurements. All prices are per square foot and rounded to the nearest centimeter of a square ft. FOB North Conquours facility. 1 square feet charge applies per item; The minimum charge of 2 square feet applies to LEVEL frames, wooden veneer frames, fillers, coatings and sub-shared accessories. 2 lineal ft. minimum charge applies to floating shelves. A \$25 minimum order fee applies before transportation, packaging and other fees. Incomplete orders will be put on hold until missing information is received. Orders that are on hold are not published for production and failure to provide the necessary information may extend the delivery time. DRIVING TIMES per product; usually orders shipment within six to fifteen working days. The day after receiving the confirmation is the first business day. PRODUCTION RECOGNITIONS All orders are recognized within 24 hours. Contact Customer Service if you do not receive confirmation. All orders enter production the day after the confirmation receipt to allow changes. Any order discrepancy must be reported to Customer Service within 24 hours of receipt. Northern Contourings is not responsible for errors or discrepancies in orders that have not been reported. CHANGES OF PRODUCTIONS & CANCELLATIONS Changes or cancellations must be received in writing within 24 hours of confirmation. Any changes made after the 24-hour break will result in an increase in inventory of 50% to 100%, unless it is not yet in production. RUSH ORDER Service Rush orders are available for most components and are subject to these restrictions and at a 30% charge; Rush orders will be shipped within 3 (THREE) working days, not including the day of request. Varnished haste orders require 5 (FIVE) working days. Maximum 100 square feet for a rush order. Exceptions may apply due to item size or order size. A \$25 minimum order fee applies before transportation, packaging, rush fees and other fees. Rushed orders will send LTL or UPS Ground and include standard packaging. Additional packages and quick deliveries are available for one. Rush orders cannot be cancelled or changed. Northern Controls will attempt to meet the delivery date of the requested Rush order. Depending on the volume of our order, we may be able to accommodate faster rush times. SHIPPING & DELIVERY orders will ship LTL or UPS based on the size of the component, order size and delivery date requirements. PACKAGE The Northern Controls package exceeds the common transport standards. Packaging costs are listed in our price lists. Packaging costs are net fees and no discounts apply. QUOTES & CUSTOM PRODUCTS Full custom features are available. We provide a free offer service for typical projects. We are trying to send your orders accurately, fully and on time. Check the contents of your shipment before signing the delivery receipt. Contact Customer Service at for full acceptance and receipt of our goods instructions. DAMAGE, CHANGES OR SOLVED PRODUCT All damage and defects, hidden or not, and the missing product must be reported within hours after they are received at Northern Contourings Customer Service on REMAKE ORDERS When damage, defects or errors are detected with your order, please contact Northern Contourings Customer Service within 48 hours of delivery. 2 RESOURCES AND DATA 5 TECHNICAL DIRECTIVES TECHNICAL SPECIFICATIONS TETRAGIC FOOTLS All the beings of the first square feet. There is a 1 (ONE) or 2 (TWO) square foot minimum load depending on the component and/or material for each piece, regardless of size. Accessories are available in 1/32 increments. Door and the front minimum and maximum sizes are listed in the details of the profile specifications. Doors and frames can be pierced for hinges for an extra charge with standard and custom fitting available. The details of the front style of the drawer vary depending on the size, see the profile specification designs for more information. SIZE CALCULATION AND PRICE For the calculation of the total square foot for the fronts of doors and drawers: Multiply the width x Height Door example: x = Unless otherwise specified, hinge drilling patterns and standard placement in 3/4 or 7/8 thick fittings will be as follows: The 1 hinge pattern has a 35 mm perforation and two 8 mm holes for 1/2 depth pins. The hinge pattern 2 has a hole 35 mm 1/2 depth, 3.8 mm (2 places) 35 mm 3 mm 45 mm 9.5 mm 3 35 mm 3 mm INTERNAL DRAFT 1 (HB 1) MAX 2 (HB 2) Divide the total by 144 to get the total square foot separation by 144 = Round to the nearest centimeter = 3.3 3 To calculate the price per piece, multiply the total square feet by the current sq. ft. HEAT RESISTANCE The KCMA temperature for heat resistance requires the doors to withstand 24 hours at 120°F (490C) and 70% humidity without discoloration, blisters or other material damage. All north border drawer doors and fronts exceed this standard. Our average heat resistance is 185°F (850C), the range is 175°F 2100F (790C 990C). 2 DOOR HEIGHTS 6 15/16 TO 12 3 DOOR HEIGHTS 12 TO 36 focusing on door 3 equally distributed Equally distributed Whenever possible, put some distance between heat sources and components. When baking or using the self-cleaning cycle of the oven, open the doors and drawers next to the oven. It is highly recommended to install a filler or thermal shield between the cabinet door and the oven, especially when this distance is less than 3/4. DOOR HEIGHTS 36 TO 60 Equally distributed 3 SHIELDS HEAT Shields is an excellent product for protecting offices from potential damage caused by excessive ambient heat (temperatures beyond the ANSI/KCMA standard). Install them in cupboards near self-cleaning ovens, broiler chickens and dishwashers. The heat shields are 1.56 x 30 and 0.05 thickness. They are made of cold rolled steel, finished in a durable white, almond or black powder coat, and prefinished for easy installation. DOOR HEIGHTS OVER 60 Installation instructions: Place heat shield against cabinet frame. The heat shield should be even with the front edge of the cabinet doors with countersunk towards the back of the desk. Use four #6 flat wooden head screws to install each heat shield. (Screws are not included.) 3 6 1 SPECTRUM SEMITELS w o d e r T Y P E S AND EXTERNAL SPECIFICATIONS OF WOOD COVER Our standard and exotic species are natural wood products. Each veneer has unique characteristics and variations specific to the species. These variations in wheat and color are native to veneer, and the ingredients can have a natural natural shape or slight bending ray spots. These are considered natural characteristics of wood and will not be replaced free of charge. We use veneer grades based on standard HPVA specifications. RECONSTITUTED WOOD CAPS Reconstituted Wood Veneer is a manufactured product that gives you superior color and grain consistency, while also offering an environmentally responsible alternative to endangered or extremely rare wood species. COUNCIL SPECIFICATIONS Ingredients are made with a high quality, carb phase 2 ATCM compliant. Fusion XT uses a built-in 7/8 core. A constructed core provides a stable, stable substrate, effectively eliminating distortion. Extremely low emission formaldehyde (ULEF) options available on special request. We reserve the right to use a core of equal density boards in certain cases. EDGE-BANDING SPECIFICATIONS Most spectrum series wood veneer accessories are internally edgebanded with a 3mm, multilayered wood veneer unless otherwise stated. The app appears below. Recommended range wood veneer components SOLD unfinished. The doors are paved with sand in an evolution up to a 220-grit sandpaper. We recommend using a 220-grit sandpaper before finishing. Use care to avoid grinding through the veneer, which can expose the core material. Real wood veneer is a unique product of nature so each piece or section can accept the stain differently. We recommend using a sanding sealant and/or wooden graphite to maintain a consistent finish. Unfinished components must be stored in a climate-controlled environment to minimize expansion and contraction. We try to match the veneer appearance within an order, but it may differ from a sample previously produced. Many of our exotic veneer species have natural beauty features that include a wide variety of colors and unique features that vary from log to log. These variations are most prevalent in Birdseye Maple, Black Walnut, American Red Gum, Quartered Figure English Sycamore, Quadrant Flakely White Oak and European Beech Steam. For this reason, we strongly recommend keeping the veneer required for your work and approving a sample from the current inventory before production. To start this process, elevation plans or a BOM indicating the size of the project are required, along with a \$100 deposit to be applied to your order. In case no order is made, the deposit is non-refundable. additional delivery time of 2-3 weeks to firmly secure this veneer and approve the sample. We'll keep the reserved material for 15 days after the sample is sent. If the sample is rejected or no order is received, the reserved veneer will be returned to the active stock. SPECIAL SIZE COLORING RESOURCES For special size requirements, call Customer Service for availability and pricing. Oversized parts are subject to fees and may not be covered by our warranty. Maple Grade Color is available in all spectrum range profiles. 4 PORTS AND INGREDIENTS 7 WOOD ATTACK MATERIAL SPECIFICATIONS THE CAP CUTS the simple Special wood veneer Species See Items Specifications section on page 7 Genres specific wood veneer See Items Specifications section on page 7 3/4 ULEF core available vertical wheat is standard for doors, drawer fronts and frames Horizontal grain available Standard frame path for glass shown T-slot path available Stile and rail widths in frames can be modified paint grade maple available 6 x 6 minimum 48 x 96 maximum, justified in 30 x 72 2,00 875 x 6 minimum 7 x 7 minimum 30 x 72 maximum frame Standard path is 3/8 deep for glass retention clip T-slot path is 3/8 deep for 1/8 glass and restraint strips Remove 3.875 by width and height to determine glass size with 1/16 clearance on all sides 11 14 NORTH SPECTRUM SERIES COVARA EDGE-BANDING Plate Modern Exterior edgebanded on 2 sides Membran Pressed Face and Back Standard, Exotic and reconstituted species Special wood veneer See Items Specifications section on page 7 7 Species specific wood veneer See Items Specifications section on page 7 3/4 ULEF core available Vertical wheat is standard for doors, chest of drawer fronts and frames Horizontal wheat available Standard track frame for glass shown T-slot path available Stile and the backs of rails in frames can be modified Paint Grade Maple available 6 x 6 minimum 48 x 96 maximum, justified in 30 x 72 2.875 x 6 minimum 7 x 7 minimum of 30 x 72 maximum frame standard path is 3/8 deep for the glass clip holder T-slot path is 3/8 deep for 1/8 glass and retention strips Remove 3.875 from width and height to determine the size of the glass with 1/16 clearance on all sides 8 PORTERS AND INGREDIENTS 11 WOOD SERIES NIGHT PLATE Modern inner edgebanded, membrane pressed face and back Standard, Exotic and reconstituted species 30 x 72 2.875 x 6 minimum 7 x 7 minimum 30 x 72 maximum standard path is 3/8 deep for glass clip retainer T-slot path is 3/8 deep for 1/8 glass and restraint strips Remove 3.875 by width and height to determine glass size by clearing 1/16 on all sides 12 OFFICE DOORS AND COMPONENTS 15 WOOD VENEER ROW RANGE COURT EDGE-BANDING Plate Modern outer edgebanded on 2 sides maple available 6 x 6 minimum 48 x 96 maximum, justified in 30 x 72 2,00 875 x 6 minimum 7 x 7 minimum 30 x 72 maximum frame Standard path is 3/8 deep for glass retention clip T-slot path is 3/8 deep for 1/8 glass and restraint strips Remove 3.875 from width and height to specify the glass size with distance of 1/16 in all sides 9 12 NORTH SPECTRUM SERIES SPECTRUM SERIES FUSION EDGE-BANDING Plate Modern Inner Edgebanded , Membran Pressed Face and Back Standard, Exotic and reconstituted species Special wood veneer Species See Items Specifications section on page 7 Items Specifications section on page 7 7 Species specific wood veneer See Items Specifications section on page 7 3/4 ULEF core available Vertical wheat is standard for doors, drawer fronts and frames Horizontal wheat available Standard frame path for a shown T-slot path available Stile and rail widths in frames can be modified Color grade maple available 6 x 6 minimum 48 x 96 maximum, justified at 30 x 72 2.875 x 6 minimum 7 x 7 minimum 30 x 72 maximum Standard path is 3/8 deep for glass retainer T-slot connectors The T-slot path is 3/8 deep for glass 1/8 glass and restraint strips Remove 3.875 from width and height to determine glass size on all sides 10 OFFICE PORTERS AND INGREDIENTS 13 WOOD WOOD COPPERTH FUSION KIT EDGE-BANDING Range Modern inner edgebanded, membrane pressed face and back Model, Exotic and Reconstituted Species Special Wood Veneer See Items Specifications section on page 7 Species specific wood veneer See Items Specifications section on page 7 7 mechanical core Vertical grain is standard for doors, drawer fronts and frames Horizontal granules available Standard frame path for glass appears T-slot path available Stile and the backs of the rails in frames can be modified Paint Grade Maple available 6 x 6 minimum 48 x 96 maximum , justified in 30 x 72 2.875 x 6 minimum 7 x 7 minimum 30 x 72 maximum frame Standard path is 3/8 deep for glass retention clip T-slot path is 3/8 deep for 1/8 glass strips and retainer Remove 3.8 75 by width and height to determine glass size with 1/16 clearance on all sides 11 14 NORTH SPECTRUM SERIES COVARA EDGE-BANDING Plate Modern Exterior edgebanded on 2 sides Membran pressed face, back and 2 sides Simple Slices Red Oak, Maple or cherry straight granules red oak, maple or cherry color grade maple species special 0.5 mm wood veneer See Items Specifications section on page 7 Species specific wood veneer See Items Specifications section on page 7 Vertical grain is standard for doors, drawer fronts and frames Horizontal street available grain direction dictates whether the top and bottom or left and right edges will be profile RO profile sides RO frame Edgebanded veneer straight side standard frame path for the glass shown T-slot path available Stile and the backs of the rails in the frames can be modified Paint Grade Maple available 6 x 6 minimum 48 x 96 maximum, justified at 30 x 72 2.875 x 6 minimum 7 x 7 minimum 30 x 72 maximum standard path is 3/8 deep for glass clip retainer T-slot path is 3/8 deep for 1/8 glass and restraint strips Remove 3.875 by width and height to determine glass size by clearing 1/16 on all sides 12 OFFICE DOORS AND COMPONENTS 15 WOOD VENEER ROW RANGE COURT EDGE-BANDING Plate Modern outer edgebanded on 2 sides maple available 6 x 6 minimum 48 x 96 maximum, justified in 30 x 72 2,00 875 x 6 minimum 7 x 7 minimum 30 x 72 maximum frame Standard path is 3/8 deep for glass retention clip T-slot path is 3/8 deep for 1/8 glass and restraint strips Remove 3.875 from width and height to determine glass size with 1/16 clearance on all sides 13 16 FENIX NTM nanotechnology matte material FENIX NTM SPECIFICATIONS EDGE-BANDING FENIX NTM nanotechnology features characterized by next generation acrylic resins, harden and stable with the electron beam therapy process. With low light reflectivity, the FENIX NTM surface is extremely opaque, anti-fingerprint and soft-touch. Edge belt options include matching (texture and color), 3D aluminum, or steel gloss. Edgebanding is available for purchasing in rolls; the length of the roll varies depending on the type. CLEANING INSTRUCTIONS The FENIX NTM surface should be cleaned regularly with a magic cloth or damp cloth with hot water or mild detergents. Most regular household cleaning products or disinfectants work well. Do not use products containing abrasive substances, abrasive sponges or products such as sandpaper or steel wool. Products with a high acid or very alkaline content

