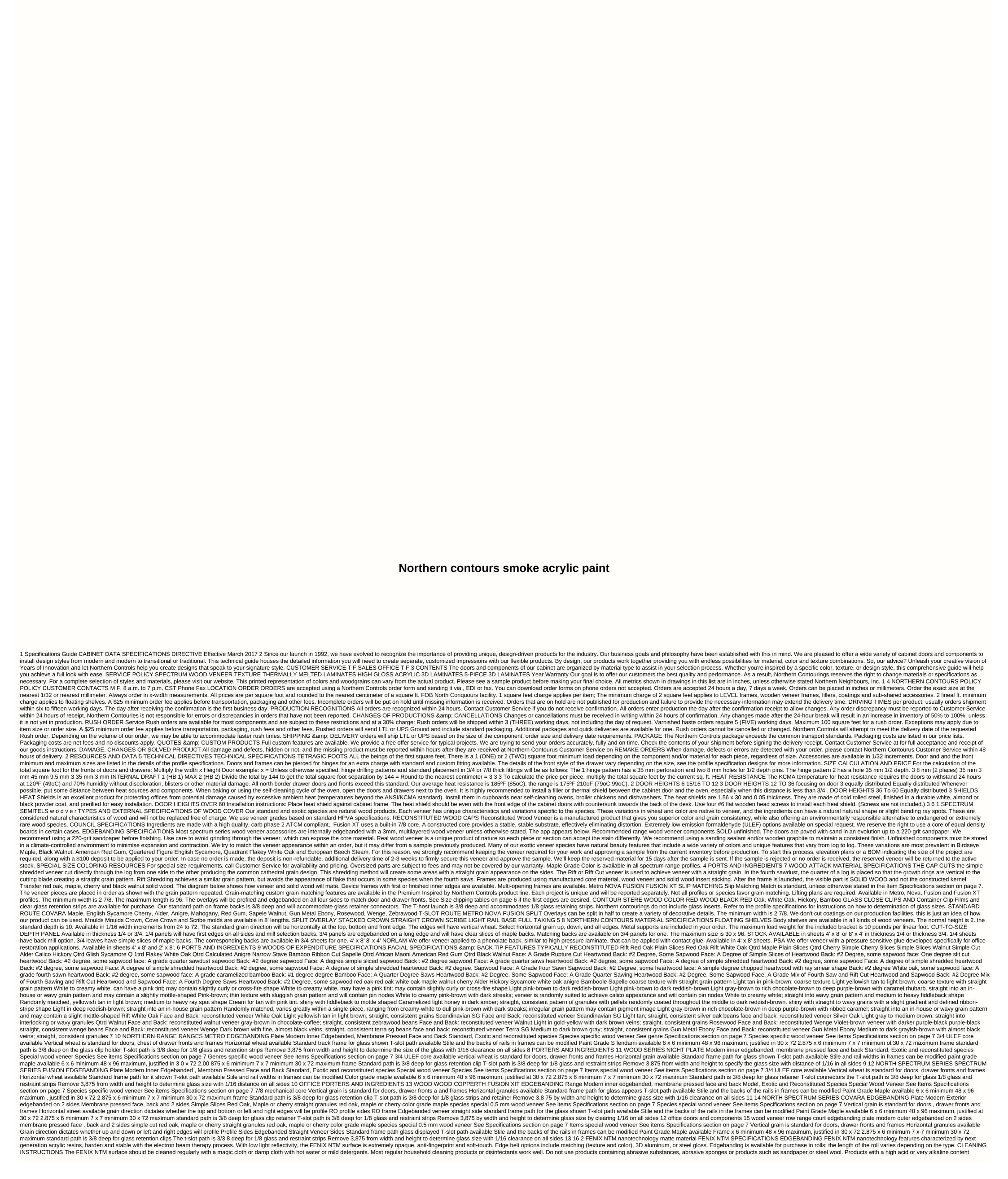
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should be avoided because they can stain the surface. Avoid furniture polishes and wax-based cleaners because they can form a sticky layer that makes the surface susceptible to dirt and dust adhesion. MAINTENANCE INSTRUCTIONS Micro scratches can be healed using a magic dress in a circular motion. The sponge may be dry or slightly moist. The heat generated through
friction heals the surface. The overlays will be edgebanded on all four sides to match door and drawer fronts. See Size clipping tables if the first edges are desired. CUT-TO-SIZE COMMISSIONS Available in 1/4 or 3/4 thickness. 1/4 cards will have first edges or edgebanding at a long
end. COUNCIL SPECIFICATIONS Ingredients are made with a high quality, carb phase 2 ATCM compliant,. A constructed core provides a stable, stable substrate, effectively eliminating distortion. FENIX NTM hardware on the face and back. STOCK AVAILABLE in sheets 4' x 8' in
thickness 1/4 or 3/4. 1/4 leaves have first backs and edges. 3/4 cards will have color coordinated TFL backs and raw edges. NORLAM FENIX NTM is applied to a phenolate back, similar to high pressure laminate, which can be applied with contact glue. Available in 4' x 8' sheets sent in pallet. PSA is not available. 14 PORTS AND OFFICE INGREDIENTS 17 FENIX NTM
NANOTECHNOTEXIN LEVEL EDGEBANDING Plate Modern Flat Laminated and External Edgeband 0.9 mm FENIX NTM 6 x 6 minimum or steel coordinated TFL or matching FENIX NTM 6 x 6 minimum 47 x 95 maximum, justified in 31 x 60 2.875 x minimum FENIX NTM face OPTIONS COLOR Edgebanding Color Tuning TFL or matching FENIX NTM back
Bianco Kos Nero Ingo Efeso Grigio Londra FACE EDGEBANDING M = Match, 3D = 3D Aluminum, ST = Steel Gloss # NAME EDGEBANDING M 3D ST Bianca Kos Grigio Londra Nero Ingo 15 18 3 TEXTURED thermally melted laminated sheets made the sheets m
sheet directly into a substrate. Heat and pressure activate the resin in the saturated TFL sheet, creating a cross-bond with the constructed core. The embossed texture adds a natural look to your designs. COUNCIL SPECIFICATIONS Ingredients are made with a high quality, carb phase 2 ATCM compliant,. A constructed core provides a stable, stable substrate, effectively
eliminating distortion. TFL accessories will have the same manufactured material on the face and back. EDGEBANDING SPECIFICATIONS Edgebanding options include matching (texture and color), 3D Aluminum or Steel Gloss. Edgebanding options include matching (texture and color), 3D Aluminum or Steel Gloss. Edgebanding options include matching (texture and color), 3D Aluminum or Steel Gloss. Edgebanding options include matching (texture and color), 3D Aluminum or Steel Gloss. Edgebanding options include matching (texture and color), 3D Aluminum or Steel Gloss. Edgebanding options include matching (texture and color), 3D Aluminum or Steel Gloss. Edgebanding options include matching (texture and color), 3D Aluminum or Steel Gloss. Edgebanding options include matching (texture and color), 3D Aluminum or Steel Gloss. Edgebanding options include matching (texture and color), 3D Aluminum or Steel Gloss. Edgebanding options include matching (texture and color), 3D Aluminum or Steel Gloss. Edgebanding options include matching (texture and color), 3D Aluminum or Steel Gloss. Edgebanding options include matching (texture and color), 3D Aluminum or Steel Gloss. Edgebanding options include matching (texture and color), 3D Aluminum or Steel Gloss. Edgebanding options include matching (texture and color), 3D Aluminum or Steel Gloss.
damp cotton cloth, mild kitchen or glass cleaning products or denatured alcohol. Bleach (a mixture of 10%) can be used as a disinfectant on most surfaces. Check a non-visual point before use. Avoid any abrasive materials, solvent-based cleaners, harsh chemicals or any cleaning brushes or pads. Device frames with first inner edges are available. The overlays will be
edgebanded on all four sides to match door and drawer fronts. See Size clipping tables if the first edges are desired. CUT-TO-SIZE COMMISSIONS Available in 3/4 thickness with two-sided, TFL texture on the face and back and the choice of the first edges or edgebanding on one large edge. SHEET MAP Available in double-sided TFL sheets, with a texture of 4' x 8' to a
thickness of 3/4 with first edges. AXESSUAR Additional accessories or accessories for TFL materials are available in 3DL color equivalents. Note that TFL and 3DL are different materials and small differences in color, sheen and texture may arise. 16 PORTS AND DATA 19 HIGH OPENING TFL LEVEL EXPENDITURE EDGEBANDING Slab Modern Exterior Edgebanded All
Manufactured Color Options TFL Matching, 3D Aluminum or Steel Gloss Matching Texture TFL Edgebanding Texture TFL Standard on Doors and Drawer Fronts Horizontal is up to 47 height MULTI-PANELS Texture TFL Edgebanding Texture TFL Edgebanding Texture TFL Edgebanding Texture TFL Edgebanding Texture TFL Standard on Doors and Drawer Fronts Horizontal is up to 47 height MULTI-PANELS Texture TFL Edgebanding Texture TFL
= 3D Aluminum, ST = Steel Gloss # NAME EDGEBANDING M 3D ST Fisherman Wharf Grand Canyon Kona Malibu Outer Banks Oyster Bay Royal Roy
acrylic top layer. ABS is an ecologically responsible, impact-resistant, mechanically and thermally resistant, high quality thermoplastic. The high gloss wired 2DL is PVC material only for flat lamination. A protective peel coat is applied to the acrylic and wired product 2DL. Do not expose to direct sunlight before removal. Remove immediately after installing cabinets but before
decorative material. Use the nail to remove, not sharp objects. Avoid slipping the panels on the outer surface. BOARD SPECIFICATIONS High gloss acrylic or wired 2DL is flat laminated in high quality, CARB Phase 2 ATCM compatible,. A constructed core provides a stable, stable substrate, effectively eliminating distortion. The rear material is solid, color coordinated thermally
molten plastic sheet (TFL). EDGEBANDING SPECIFICATIONS Edgebanding options include matching, 3D aluminum, 2-Part or Steel Gloss. Matching, 3D aluminum and steel gloss edgebanding is available for purchase in rolls the length of the roll varies depending on the type. CLEANING AND CARE Clean with a damp microfiber cloth or liquid chamoua with mild soap if
necessary. Never dry the acrylic finish. Avoid any abrasive cleaners, or harsh chemicals as well as paper towels, brushes or cleaning products or procedures. See acrylic care and cleaning guide on our website
for more detailed information. The overlays will be flat laminated and edgebanded on all four sides to match door and drawer fronts. See Size clipping tables if the first edges are desired. LEVEL frames are available. Device frames with first inner edges are
available. Standard ROUTE T-SLOT CLIP RESTRAINT MATERIALS AND Films Retain clips and clear glass retainer connectors. The launch of the T socket is 3/8 deep and will accommodate glass retaining strips for 1/8 thick glass. northern contourings frames
do not include glass inserts. Refer to profile specifications for instructions on determining glass sizes. CUT-TO-SIZE COMMISSIONS Available in 1/4 or 3/4 thickness 1/4 or sizes. CUT-TO-SIZE COMMISSIONS Available in 1/4 or 3/4 thickness 1/4 or sizes.
3/4. 1/4 cards will have first backs and edges. 3/4 cards will have color coordinated TFL backs and raw edges. NORLAM We We Acrylic or wired 2DL is applied to a phenolic backer, similar to high-pressure sensitive glue developed specifically for cabinet
restoration applications. Available in 4' x 8' sheets. FIRST Materials Raw Materials Raw Materials Acrylic or Wired 2DL available in sheets 4' x 8'. 18 PORTS AND OFFICE DATA 21 HIGH GLOSS GLOSS 2D LAMINATES LEVEL TECHNICAL FLAT laminated and external edgebanded All high gloss 2DL color options Matching, 3D Aluminum, Steel Gloss or 2-Part Color Coordinated TFL Vertical
is standard on doors, drawer fronts and frames Horizontal is available, up to 47 at height 2D laminate MULTI-PANELS Standard frame path for glass displayed T-slot pack 6 x 6 minimum, justified at 631 x 60 2.2 875 x minimum 7 x 7 minimum 30 x 72 maximum frame Standard path is
3/8 deep for glass retention clip T-slot path is 3/8 deep for 1/8 glass and retention strips Remove 3,875 by width and height to determine glass retention clip T-slot path is 3/8 deep for 1/8 glass and retention strips Remove 3,875 by width and height to determine glass retention clip T-slot path is 3/8 deep for 1/8 glass and retention strips Remove 3,875 by width and height to determine glass retention clip T-slot path is 3/8 deep for 1/8 glass and retention strips Remove 3,875 by width and height to determine glass size with 1/16 clearance on all sides FACE EDGEBANDING M 2P 3D ST Black Acrylic Black Dark Grey Acrylic Glass Green
Acrylic Horizon Acrylic Ivory Acrylic Ivory Acrylic Metallic Champagne Acry
realistic wood carvings, summaries, textures and glosses. The 3DL is made of PVC, one of the most versatile polymers, and has consistent color, finishing and edge-to-edge quality. We also contract with an independent research and development team that tests
the physical properties of our laminates, including scratches and mar, stain effects and resistance. The profile detail is routed to the kernel and then covered with hardware. This process allows for a seamless union between the face and sides of doors and drawer fronts. A protective peel coat is applied to certain specialty materials. Do not expose to direct solar before removal.
Remove immediately after installing cabinets but before decorative material. Use the nail to remove, not sharp objects. Avoid slipping the panels on the outer surface. COUNCIL SPECIFICATIONS The ingredients are made with a high quality, double refined, CARB Phase 2 ATCM compatible.. A built-in core provides a stable, consistent consistent logredient backs are thermally
melted laminate (TFL) and come in a variety of color or woodgrain options. 3/4 ultra low emission formaldehyde (ULEF) core with a white TFL rear option is available in our LEVEL profile that are flat made of welded sheets and edgebanded. Refer to the LEVEL availability
chart for full entry. Edgebanding options include matching, 3D aluminum or steel gloss. Edgebanding is available for purchase in rolls; the length of the roll varies depending on the type. CLEANING AND CARE Clean with mild soap and damp cotton cloth, mild kitchen or glass cleaning products or denatured alcohol. Bleach (a mixture of 10%) can be used as a disinfectant on most
surfaces. Check a non-visual point before use. Avoid any abrasive materials, solvent-based cleaners, harsh chemicals or any cleaning brushes or pads. DO NOT USE ACETONE. The front drawer height and style will determine options for full rail, reduced rail and/or plate fronts. The notes below list minimum values that can be found in the 3D Laminate Door Style Specifications
below. If the height is equal to or greater than the dimensions listed at the minimum, the fronts shall have a central surface area of 1 and floating rails. Heights below the minimum for
reduced rails will be fun. The standard placement for fingerpuls on doors is up and down; on drawer fronts, the standard placement is top or bottom. Fingerpuls are available for all styles except: Cortina, LEVEL, Manchester II, Manchester III, Shaker Slim and Select Series with external profiles B038, B108 and B127. Fingerpuls are not available with high gloss materials.
BACKGROUND PORTS Paintable doors (raw face and sides) are available in limited formats. It is routed and sanded in one with a TFL back. The first doors are not justified against warp. Paintable Shakers will not have a drop-in panel SIDE VIEW 0.15 EDGE VIEW 20 OFFICE PORTERS AND INGREDIENTS 23 3D LAMINATES MATERIAL SPECIFICATIONS GLAZE We offer
Charcoal, Walnut and white icing color options for the following selection of 3DL materials: 0120 Snow White 0150 Bisque 0152 Northern Grey 2064 Amati Walnut 2078 Candlelight 2061 Cherry Blossoms 2040 Hard Rock Maple 2102 Majestic Walnut Rustic Cherry 201 Flame 5100 Silt SuperMatte 5101 Umber SuperMatte
5102 Forge SuperMatte 5105 Gauntlet SuperMatte 5105 Gauntlet SuperMatte 5106 Stratus SuperMatte 5111 Haze SuperMatte 5112 Flint SuperMatte 5113 Mist SuperMatte 5113 Mist SuperMatte 5105 Designer 1306 Regal 1309 Royal 1304 Colony 1307 Windsor 1310 Soffit 1308 Base 8409 Great
Base Valances 237 Rosette 1200 Rosette 1200 Rosette Flute Fical Filling/Overla ys Trained to manually apply the glazing to the 3DL product. Due to this manual finish, the parts will not be replaced due to these fluctuations. AND A variety of frame and mullion
styles are available. Details and dimensions appear in the Door Style Specifications section. Multi-opening frames are available. The routed section of frame backs and mullion can be painted in a coordinating color for one. Device frames are available. The routed section of frame backs and mullion can be painted in a coordinating color for one. Device frames are available. The routed section of frame backs and mullion can be painted in a coordinating color for one. Device frames are available.
backs is 1/4 deep and will accommodate glass retainer connectors. The launch of the T socket is 3/8 deep to accommodate glass retention strips and thick 1/8 glass. Northern contourings do not include glass retention strips and thick 1/8 glass. Northern contourings do not include glass retention strips and thick 1/8 glass. Northern contourings do not include glass inserts. Refer to profile specifications for base
corner cabinets are usually profiled on 3 sides and do not have profiles on the 4th, large side. To specify this, please indicate in the notes section of the order form profile 2 short, 1 length. This guides us to profile 2 short, sides and 1 large side, leaving the 2nd long square side. Be sure to indicate left and right orientation in your order form for Arch or Cathedral profiles. Susan's lazy
doors are not available in Manchester II or Manchester II or Manchester III door styles. TETRAGONIC EXTREME POLY-PANEL STRIP RESTRAINT PRODUCT FOR T-SLOT ROUTE Multi-panel products can be produced in vertical or horizontal configurations for a variety of applications, including tall cabinets, islands and back peninsula. The maximum width for multi-layered vertical grain
direction is 48. The standard configuration will center the table between all stiles and rail. If your design differs, send a plan and contact Customer Service. Multi-panels are not available in plate styles, fine vibrator Manchester II, Manchester III. STANDARD ROUTE.125 T-SLOT ROUTE Grain Direction Maximum Grain Direction 21 24 NORTHERN
CONTOU CONTOURS MATERIAL SPECIFICATIONS Filling materials and grooved filling fillers are available in grooves or plate styles. Standard flutes begin and 1 from each end with a flute per width-inch. The minimum width is 2 1/2. the maximum length is 96. Fillers have B099 edge detail. If a square edge is required, order a size clipping table (the edges will be unprocessed)
Fillers are available with any of the rosette styles we offer. Slotted fillers are available with glaze in select 3DLs. AND GROOVEd valances are available in custom sizes and four styles. The maximum width is 24, the maximum width wi
the bottom will be profiled to match drawer doors and fronts unless otherwise specified. All curtains have a flat shoulder on both sides of the arch. The valances are available with one flute per width-inch. Overlays will be profiled at all four ends to match
drawer doors and fronts unless otherwise specified. The minimum width is 2 1/2. the maximum length is 96. Overlays are available with glaze in select 3DLs. STRAIGHT ROMAN RACKS CATHED COUNTRY COMBED and mesh wine racks are available in custom sizes and are sold as two-piece sets with each piece
ordered separately. Wine racks have external edges B099. For combed style, the minimum shoulder width is 1. The scallop is 3 1/2 and the space between the scallops is 1/2. For grid style, the aperture is 3 1/4 x 3 1/4 . The maximum width for each style is 46 with woodgrain running vertically. Fillers (B099 EDGE DETAIL) Profile MATCHES DOORS 2 COMBED ROSETTES can
be added to fillers or ordered individually. All rosettes are 3 x 3, manufactured. Rosettes 237 and 1200 are available with icing on selected 3DL. *Marked rosettes are available with icing on selected 3DL. See page 21 for details *ROSETTE 237 ROZET 238 ROZET 239 *ROSETTE CHTENIST GONIA GRID AND END SHELF SHELVES the shelves are available in one with TFL
back. The width and depth of the corner shelf is always equal, the radius is determined by the width. The final shelves are available in left or right edge configurations. The default angle radius is 3, unless otherwise specified, and may be equal to or less than the smallest leg. Primary profiles are available with any external selection series profile. The sub profile is B099. The
minimum width is 6, the maximum is 24. PLATE PLATE DEVICE COMMITTEES Device panels are available for your refrigerator and dishwasher (design permitting) to give your kitchen a finished look. Check your device manufacturer's specifications for sizes, critical dimensions, table thickness, etc. Device tables are available in two configurations. Depth SECONDARY
PROFILE PRIMARY PROFILE Depth RIGHT END SHELF Width OPTION 1 STYLE OPTION 2 PANELS PROVIDED AND CONNECTED BY CUSTOMER ANGLE SHELF End 22 Office Doors AND ACCESSORIES 25 3D LAMINATES MATERIAL SPECIFICATIONS FLOATING Miter SHELVES Folded, Floating Shelves are available in all 3DL materials. The
normal height is 2. the standard depth is 10. Available in 1/16 width increments from 24 to 72. The standard grain direction will be horizontally at the top, bottom and front edge. The maximum load weight for the included bracket is 10 pounds per linear
foot. Wide height molds in a variety of shapes are available in thickness 1/8, 1/4, 1/2, 5/8 or 3/4. The edges are raw. One-sided 1/8 and 1/4 cards will have first
backs. One-sided 1/2, 5/8 and 3/4 cards will have white TFL backs, unless otherwise specified. The two-sided cards on all the ice sheets will have corresponding 3DL backs. STOCK AVAILABLE IN 4' x 8' sheets in thickness 5/8 or thickness 5/8 or thickness 5/8, unless
otherwise specified. The two-sided cards on all the ice sheets will have corresponding 3DL backs. BEADBOARD Available in 1/4 thickness in full sheets (4' x 8') or semisheets (4' x 8') or semisheets (4' x 8'). Available in all 3DL options except high gloss. Carbon, walnut or white glaze glass is available in selected materials. See page 21 for details. The back and edges are raw. NORLAM We
offer 3DL applied to a phenolic back, similar to high pressure plastic sheet, that can be applied with contact glue. Available in PSA *1305 DESIGNER CROWN *1306 REGAL CROWN *1306 REGAL CROWN We offer 3DL with pressure sensitive adhesive developed specifically for cabinet restoration applications. Available in sheets 2' x 8' or 4' x 8'. Raw 3DL Raw 3DL is available
from the linear foot, measuring at least 52 in usable width. 3DL can be applied with most contact adhesives We recommend to try a small sample with glue before straight crown 2100 COVE 1410 SHOE 1406 BATTEN SCRIBE SCRIBE 1407 OUTDOOR GONE 1116 OUTDOOR
GONE *1308 BASE *8409 GREAT BASE 23 26 NORTH DESCRIPTIONS ELEGANTE II Plate Modern Small Radius Edges Membrane Pressed Face and Sides All 3DL Color Options 3/4 ULEF Core with White TFL back available with select 3DLs for a vertical grain
is standard on doors, frames and mullions Horizontal is available, up to 48 in height Horizontal wheat is standard or customized available with high gloss Stile materials and rail widths in frames and mullions can be modified The first doors with TFL backs are available, but
are not justified against warping MULLION LITES 3 x 3 minimum 2.5 x 6 minimum 11.75 x 11.75 minimum up to 24 heights = 8 lites 24 to 31 heights = 8 lites 24 to 31 heights = 8 lites 31 to 41 heights = 8 lites 41 to 60 heights = 8 lites 24 to 31 heights = 10 lites Standard path is 1/4 deep for glass retention clips Remove 4,125 from width and height to determine the T-path slot is 3/8 deep for 1/8 glass and retainer
strips Remove 3,625 by width and height to identify 24 DOORS AND OFFICE INGREDIENTS 27 3D LAMINATES ITALIA II Plate Modern Pillow Tips Membrane Pressed Face and Sides All 3DL Color Options 3/4 ULEF Core with White TFL Back available with
select 3DLs for a vertical grain is standard on doors, frames and mullions Horizontal is available with high gloss Stile materials and rail backs in frames and mullions can be modified The first doors with TFL
backs are available, but not justified against warping MULLION LITES 3.1 x 3.1 minimum 2.5 x 6 minimum 11.75 to 24 heights = 8 lites 24 to 31 heights = 10 lites Standard path is 1/4 deep for glass retention clips Remove 4,125 from width and height to determine the T-slot path is 3/8
deep for 1/8 glass and the retainer strips remove 3,625 from width and height to determine 25 28 NORTH BORDERS CORTINA Plate Modern Plate Pillow Edge Membrane Pressed Face and Sides All 3DL Color Options 3/4 ULEF Core with White TFL matching
available with select 3DLs for a vertical grain is standard on doors, frames and mullions Horizontal is available, up to 48 in height Horizontal wheat is standard for drawer fronts 1.20 Standard frame and mullions Horizontal wheat is standard for drawer fronts 1.20 Standard frame and mullions Horizontal wheat is standard for drawer fronts 1.20 Standard frame and mullions Horizontal wheat is standard for drawer fronts 1.20 Standard frame and mullions Horizontal wheat is standard frame and mullions Horizontal wheat is standard for drawer fronts 1.20 Standard frame and mullions Horizontal wheat is standard for drawer fronts 1.20 Standard frame and mullions Horizontal wheat is standard for drawer fronts 1.20 Standard frame and mullions Horizontal wheat is standard for drawer fronts 1.20 Standard frame and mullions Horizontal wheat is standard for drawer fronts 1.20 Standard frame and mullions Horizontal wheat is standard for drawer fronts 1.20 Standard frame and mullions Horizontal wheat is standard frame and mullions Horizont
warping MULLION LITES 3.5 x 3.5 minimum 2.5 x 6 minimum 8.5 x 8.5 minimum 11.75 to 24 heights = 4 lites 24 to 31 heights = 6 lites 31 to 41 heights = 8 lites 41 to 60 heights = 8 lites 41 to 60 heights = 10 lites The standard route is 1/4 deep for glass retention clips Remove 4,625 from width and height to determine that the path of the T socket is 3/8 deep for 1/8 glass and
retaining strips Remove 4,125 from width height up to specify 26 DOORS AND OFFICE DATA 29 3D laminates NOVARA plate modern beveled edges Membrane pressed face and sides All color options 3DL 3/4 ULEF with white TFL back available Standard back is white TFL off-white, gray, black or neutral TFL maple available in no TFL back match TFL with select 3DLs for a
vertical grain is standard for doors, frames and mullions Horizontal is available, up to 48 in height Horizontal wheat is model on drawer fronts 1.05 Standard frame and mullions mullions to receive and mullions to receive 
available, but are not justified against warping MULL LINES 3.1 x 3.1 minimum 2,. 5 x 6 minimum 11.75 to 24 heights = 8 lites 24 to 31 heights = 8 lites 24 to 31 heights = 8 lites 31 to 41 heights = 10 lites Standard path is 3/8 deep for 1/8 glass
and retention strips Remove 3,625 from the width and height to determine 27 30 NORTH CONTOUTS TURIN Plate Modern side Rounded edges with small radius on the top and bottom membrane pressed face and sides All color options 3DL 3/4 ULEF with white TFL back available Standard back is white TFL off-white, grey, black or neutral TFL maple available in no match back
TFL available with select 3DLs for a vertical grain is standard on doors, frames and mullions Horizontal is available, up to 48 in height Horizontal wheat is standard or custom fitting available with high gloss materials 3/8 radius 1/8 radius Stile and backs of rails in frames and
mullions can be modified First doors with TFL backs are available but not justified against warping MULLION LITES 3.5 \times 3.5 
and height to determine the t-slot path is 3/8 deep for 1/8 glass and retainer strips Remove 3,625 by width and height to fix 28 PORTS AND OFFICE DATA 31 3D LAMINATES LEVEL EDGEBANDING Plate Modern Flat Laminated and External edgebanded Select 3DL Color Options Match, 3D Aluminum or Steel Gloss Color Coordinated TFL Vertical is standard on doors, drawer
fronts and horizontal frames are available, up to 47 in height Standard frame path for glass displayed T-slot path available Stile and rail widths in frames can be modified 3D Laminate 6 x 6 minimum 95, justified in 31 x 60 Edgebanding TFL Back 2.87 5 x minimum 7 x 7 minimum 30 x 72 maximum standard path is 3/8 deep for glass retention clip The frame-slit path is
3/8 deep for 1/8 glass and restraint strips Remove 3,875 from width and height to determine glass size with 1/16 distance on all sides FACE EDGEBANDING M 3D ST 8019 Maria Rose Gloss 8021 Steel Glasses 8029 Ebony Gloss 8037 Macassar Gloss 8060 Linear Graphite Gloss 2 9 3
2 NORTH SHAKER SLIM Square Transitional Flat Drop-in Panel Membrane Pressed Face and Sides All color options 3DL High gloss is not justified for warping 3/4 ULEF core with white TFL back available with selected 3DLs for a vertical grain is standard on
doors, frames and mullions Horizontal is available, up to 48 in height Horizontal grain is standard on MULTI-PANELS Stile drawer fronts and is not justified against warping Slab Drawer Front SLAB DRAWER 5.3 x 5.3 minimum 48 x 96 maximum, j
31 x 48 3 3 x 3 minimum 2.5 x 6 minimum 30 PORTS AND INGREDIENTS 33 3D LAMINATES SHAKER Square Transitional Flat drop-in panel Membrane pressed face and sides All color options 3DL High gloss is not justified for warping 3/4 ULEF core with white TFL back available Standard back is white TFL Off-White, Grey, Black or neutral TFL maple available in no matched
back TFL available with select 3DLs for a vertical grain is standard on doors, frames and mullions Horizontal grain is standard on fronts Drawer 0.15 VERY-COMMISSIONS Standard on doors, frames and mullion path for glass shown T-path socket available Vertical or horizontal grain is standard on doors, frames and mullions Horizontal grain is standard on fronts Drawer 0.15 VERY-COMMISSIONS Standard frame and mullion path for glass shown T-path socket available Vertical or horizontal grain is standard on doors, frames and mullions Horizontal grain is standard frame and mullions Horizontal grain is standard on doors, frames and mullions Horizontal grain is standard on fronts Drawer 0.15 VERY-COMMISSIONS Standard frame and mullions Horizontal grain is standard frame and mullions Horizontal grain is standard on doors, frames and mullions Horizontal grain is standard frame and mullions Horizontal grain grain is standard frame and mullions Horizontal grain grain
material glossy stasis and rail width can be modified The first doors with TFL backs are available, but it will not have drop-in panels and not justified against distortion x 5.3 minimum 2.5 x 6 minimum 2.5 x 8,375 minimum x at least up to 24 heights = 4 lites 24 to 31 heights =
6 lites 31 to 41 heights = 8 lites 41 to 60 heights = 10 lites Standard route is 1/4 deep for glass retention clips Remove 3,875 from width and height to fix 31 34 NORTHERN CONTOTS SHAKER SHALLOW Square Transition Flat drop-in panel Membrane pressed face
and sides All color options 3DL High gloss is not justified for warping 3/4 ULEF core with white TFL back available with selected 3DLs for a vertical grain is standard in doors, frames and mullion horizontal is available, up to 48 in height Horizontal wheat is standard in chest of
drawer fronts MULTI-PANELS Standard frame and mullion route path glass displayed T-slot path available vertical or horizontal configurations Standard or custom mounting available, but it will not have drop-in panel and not justified against warp x 5.3
minimum.125 (B111) Plate Drawer front drawer front drawer front drawer drawer MULLION LITES 5.3 x 3 minimum 3 x 3 minimum x up to 24 heights = 8 lites 24 to 31 heights = 8 lites 31 to 31 to 31 heights = 8 lites 31 heights = 8 lites 31 to 31 heights = 8 lites 31 heigh
8 Deep for 1/8 Glass and Retainer Strips Remove 3,625 from Width and Height to Specify 32 Office Doors and Components 35 3D LAMINATES SHAKER SQUARE Flat drop-on panel membrane pressed face and sides All 3D color options High gloss is not justified for warping 3/4 ULEF core with white TFL back available Standard back is white TFL Off-White, gray, black or
neutral maple TFL available in no TFL back match available with selected 3DLs for a vertical grain is standard on doors, frames and mullions Horizontal is available, up to 48 in height Horizontal wheat is standard on doors, frames and mullions Horizontal wheat is standard on drawer fronts Standard or custom
mounting available with high gloss Stile materials and rail widths and external profiles can be modified First doors with TFL backs are available but will not have drop-in panels and not justified against distortion x 7.3 minimum 3 x 3 minimum 3 x 3 minimum 2.5 x 6 minimum 3 x 3 mi
minimum 11.8 to 24 height = 4 height lites 24 to 31 = 6 lites 31 to 41 heights = 8 lites 41 to 60 heights = 10 lites Standard path is 3/8 deep for 1/8 glass and retainer strips Remove 5,425 from width and height to identify 33 36 NORTH BORDERS SHAKER BEVEL Square
Transitional Flat drop-on panel Membrane pressed face and sides All color options 3DL High gloss is not justified for warping 3/4 ULEF core with white TFL back available with select 3DLs for a vertical grain is standard on doors, frames and mullions Horizontal is
available, up to 48 in height wheat is standard on drawer fronts MULTI-PANELS Standard frame and mullion path for glass appears T-slot path available Vertical or horizontal configurations Standard or custom mounting available, but it will not have drop-in
panel and not justified against warp x 5.65 minimum 1.25 (B111) Plate Drawer front drawer MULLION LITES 5.65 x 3 minimum 2.5 x 2 6 minimum 7.64 x 7.64 minimum 7.64 x 7.64 minimum x up to 24 heights = 8 lites 24 to 31 heights = 8 lites 31 to 41 heights = 8 lites 41 to 6 60 heights = 10 lites The standard path is 1/4 deep for glass retention clips Remove 3,775 from width and
height to determine that the path of the T socket is 3/8 deep for 1/8 glass and retaining strips Remove 3,325 from width and height to identify 34 WORKS AND DATA 37 3D LAMINATES SHAKER OGEE Square Transitional Flat drop-on panel Membrane pressed face and sides All color options 3DL High gloss is not justified for warping 3/4 ULEF core with white TFL back available
Standard back is white TFL Off-White, Grey, Black or Neutral Maple TFL available in no TFL back pairing available with selected 3DLs for a vertical grain is standard on drawer fronts POLY-COMMISSIONS Standard frame and mullion path for glass T-slot path available Vertical or
horizontal configuration Standard or customized settings available, but they will not have drop-in panels and rail backs and external layouts can be modified Raw doors with TFL backs are available, but they will not have drop-in panels and are not justified against distortion (B111) DRAWER 5.3 x 5.3 minimum 5.5.5.3. 3 x 3 minimum plate drawer front plate drawer MULLION LITES 3 x 3
minimum 2.5 x 6 minimum 8.375 x 8.375 minimum x minimum up to 24 height = 4 lites 24 to 31 heights = 6 lites 31 to 41 heights = 8 lites 41 to 60 heights = 8 lites 41 to 60 heights = 10 lites Standard route is 1/4 deep for Glass Retention Clips Remove 3,875 by width and height to determine the T-slot path is 3/8 deep for 1/8 glass and the strips hold Remove 3,425 by width and height to determine 35 38
NORTH BRADFORD Square Transitional Beaded Drop-in Panel Membrane Pressed Face and Sides All Color Options 3DL, save high glossy core 3/4 ULEF with white TFL back available in no matching TFL back available with select 3DLs for a vertical grain is standard on doors, frames and
mullions Horizontal is available, up to 48 in height Horizontal grain is standard on drawer fronts 0.18 VERY-COMMISSIONS Standard frame and mullion path for glass shown T-path socket available or horizontal grain is standard or custom settings available back Stile and rails and external profiles can be modified The first doors are not available (B111) drawer front drawer
drawer MULLION LITES DRAWER 5.36 x 5.36 minimum 5.3 x 3 minimum 3 x 3 minimum 2.5 x 6 minimum 2.5 x 6 minimum x minimum 1.4 deep for glass retention clip Removal 3,875 from width and heights = 8 lites 31 to 41 heights = 8 lites 31 to 41 heights = 8 lites 31 to 41 heights = 10 lites Standard path is 1/4 3/8 deep for 1/8 8
Glass and Restraint Strips Remove 3,425 by width and height to identify 36 DOORS AND INGREDIENTS 39 3D LAMINATES SHAKER ELITE Square Transitional Routed Drop-in Panel Membrane Pressed Face and Sides All 3DL Color Options, In addition to the high gloss 3/4 ULEF CORE with white TFL rear available back Standard is White TFL Off-White, Grey, black or neutral
TFL maple available in no TFL back pairing available with selected 3DLs for a vertical grain is standard on doors, frames and mullions Horizontal is available, up to 48 in height Horizontal wheat is standard on drawer fronts MULTI-PANELS Standard frame and mullion path for glass appears T-slot path available Vertical or horizontal wheat is standard on drawer fronts MULTI-PANELS Standard frame and mullions Horizontal is available.
available Stile and rail widths and external profiles can be changed First doors with TFL backs are available, but it will not have a drop-in panel and not justified against distortion (B111) Plate Drawer front dr
= 6 lites 31 to 41 heights = 8 lites 41 to 60 heights = 10 lites Standard path is 1/4 deep for glass retention clips Remove 3,875 from width and height to specify 37 40 NORTH LANCASTER Square DESCRIPTION Transitional stile and rail detail for display 5 pieces Flat
drop-in panel Membrane pressed face and sides All color options 3DL High gloss is not justified for warping 3/4 ULEF core with white TFL back available with selected 3DLs for a vertical grain are standard on doors, frames and mullions Horizontal is available, up to 48
in height Horizontal wheat is standard on drawer fronts 0.15 MULTI-PANELS Standard frame and mullion path for glass appears T-slot path available Vertical or horizontal configuration Standard or custom mounting available With high gloss Stile materials and external profiles can be modified (B111) Plate Drawer Front DRAWER The first doors with TFL widths are
available, but it will not have drop-in panels and are not justified against warping 5.3 x 3.3 minimum 8,375 x 8,375 minimum x at least up to 24 heights = 8 lites 24 to 31 heights = 8 lites 41 to 60 heights = 10 lites Standard route is 1/4 deep for snap clip Remove 3,875 from width and height to
determine T-slot path is 3/8 deep for 1/8 glass and retention strips Remove 3,425 from width and height to determine 38 POR INGREDIENTS AND INGREDIENTS AND INGREDIENTS AND INGREDIENTS 41 3D LAMINATES LANCASTER ELITE Square Transitional stile and rail detail for 5-piece appearance Routed drop-in Membran panels pressed face sides and all 3DL color options, all 3DL color options, 3DL color options, 3DL color
options, all color options except high glossy core 3/4 ULEF with white TFL back available with selected 3DLs for a vertical grain is standard in doors, frames and horizontal mullions are available, up to 48 in height Horizontal wheat is standard on drawer fronts MULTI-
PANELS Standard frame and mullion path for glass appears T-slot path available Vertical or horizontal configuration Standard or custom mounting available Stile rails and width and external profiles can be modified Raw doors with TFL backs are available Stile rails and width and external profiles can be modified Raw doors with TFL backs are available Stile rails and width and external profiles can be modified Raw doors with TFL backs are available Stile rails and width and external profiles can be modified Raw doors with TFL backs are available Stile rails and width and external profiles can be modified Raw doors with TFL backs are available Stile rails and width and external profiles can be modified Raw doors with TFL backs are available Stile rails and width and external profiles can be modified Raw doors with TFL backs are available Stile rails and width and external profiles can be modified Raw doors with TFL backs are available Stile rails and width and external profiles can be modified Raw doors with TFL backs are available Stile rails and width and external profiles can be modified Raw doors with TFL backs are available Stile rails and width and external profiles can be modified Raw doors with TFL backs are available Stile rails and width and external profiles can be modified Raw doors with TFL backs are available Stile rails and external profiles are available.
SLAB DRAWER 3 x 3 minimum slab drawer front 2.5 x 6 minimum 8.3 375 x 8,375 minimum x minimum MULLION LITES up to 24 heights = 8 lites 24 to 31 heights = 8 lites 31 to 4 1 heights = 10 lites Standard route is 1/4 deep for 1/8 glass and strips hold
Remove 3,425 from width and height to specify 39 42 NORTH AMESBURY III square traditional applied molding and flat drop-panel membrane pressed face and sides Available in all 3DL color options available in all 3DL color options, except high gloss 3/4 ULEF core with white TFL back available Standard back is white TFL off-white, grey, black or neutral TFL maple available
without back TFL matching available with select 3DLs for a vertical grain is standard on doors, frames and mullions Horizontal is available, up to 48 in height Horizontal wheat is standard on drawer fronts GLAZE MULTI-PANELS Charcoal, Walnut or White in selected materials See page 21 for material options Standard frame and route mullion for glass appears T-slot path
available Vertical or horizontal configurations Standard or custom mounting available x 6.75 x 3.8 minimum 10.5 x 10.5 x 10.5 minimum 13 x 3 x 6 minimum 13 to 24 heights = 4 lites 24 to 31 heights = 6 lites 31 to 41 heights
= 8 lites 41 to 31 60 heights = 10 lites The standard path is 1/4 deep for glass retainer connectors Remove 6,025 from width and to fix 40 PORTS AND OFFICE DATA 43 3D LAMINATE AMESBURY II Square traditionally applied molds and beaded drop-in panels
Membrane pressed face and sides Available in all 3DL color options available in all 3DL color options, in addition to high gloss 3/4 ULEF core with white TFL back available with selected 3DLS for a vertical standard is standard in grain doors, is available in no
TFL back pairing available with selected 3DLS for a vertical grain standard in grain doors, is standard in grain doors, is available in no TFL back match available with selected 3DLS for a vertical grain standard in grain doors, is standard in grain doors, is vailable with selected 3DLS for a vertical grain standard in grain doors, is standard in grain doors, is available in no TFL back match available with selected 3DL for a vertical grain standard in grain doors, is vertical grain standard in grain doors, is available in no TFL back match available with selected 3DLS for a vertical grain standard in grain doors, is standard in grain doors, is vertical grain standard in grain stan
στάνταρ σε συρταριά μέτωπα GLAZE MULTI-PANELS Κάρβουνο, Καρυδιά ή Λευκό σε επιλεγμένα υλικά Δείτε τη σελίδα 21 για τις επιλογές υλικών Πρότυπο πλαίσιο και mullion διαδρομή διαθέσιμη Κάθετη ή οριζόντια διαμορφώσεις Πρότυπο ή προσαρμοσμένη τοποθέτηση διαθέσιμη St το πλάτος του αλατίλι και των σιδηροτροχιών και τα
εξωτερικά προφίλ μπορούν να τροποποιηθούν Οι πρώτες πόρτες δεν είναι διαθέσιμες x 6,75 ελάχιστο 13 κως 24 ύψη = 4 lites 24 έως 31 ύψη = 6 lites 31 έως 41 ύψη = 8 lites 41 έως 60 ύψη = 10 lites Τυπική διαδρομή είναι 1/4
βαθιά για κλιπ συγκράτησης γυαλιού Αφαίρεση 6.025 από το πλάτος και το ύψος για να καθορίσει τη διαδρομή Τ-αυλακώσεων is 3/8 deep for 1/8 glass and retainer strips Remove 5,525 from width and height to specify 41 44 NORTH ASPEN Square traditional flat drop-in membrane panel pressed face and sides All color options 3DL High gloss is not justified for warping 3/4
ULEF core with white TFL back available Standard back is white TFL Off-White, Grey, Black or neutral maple TFL available on no matching TFL back available with select 3DLs for a vertical grain is standard on drawer fronts GLAZE MULTI-PANELS Charcoal, Walnut or white in
selected materials See page 21 for material options The standard frame and mullion path for glass display T-slot path available Vertical or horizontal configurations Standard or custom mounting available with high gloss Stile materials and external profiles can be modified 1.82 First doors with TFL είναι διαθέσιμες, αλλά δεν θα έχουν drop-in panel και δεν
δικαιολογούνται κατά 5,65 x 5,65 ελάχιστο συρτάρι πλάκας 5,65 x 3 ελάχιστο 3 x 3 ελάχιστο 2,5 x 6 ελάχιστο 7,64 x 7,64 με γλάσο MULLION LITES x ελάχιστο έως 24 ύψη = 4 lites 24 έως 31 ύψη = 6 lites 31 έως 41 ύψη = 8 lites 41 έως 60 ύψη = 10 lites Τυπική διαδρομή είναι 1/4 βαθιά για το γυαλί συγκρατητής Αφαιρέστε κλιπ 3.775 από το πλάτος και το ύψος για να
προσδιορίσετε τη διαδρομή T-slot είναι 3/8 βαθιά για 1/8 γυαλί και τις λουρίδες συγκρατήνων Αφαιρέστε 3.325 από το πλάτος και το ύψος για να καθορίσει 42 πόρτες γραφείων και συστατικά 45 τρισδιάστατα laminates BRECKENRIDGE πλατεία, αψίδα ή ή Traditional raised center panel Membrane pressed face and sides available in all color options 3DL 3/4 ULEF with white TFL
back available White back is white TFL off-white, gray, black or neutral TFL maple available in no matching TFL back available with select 3DLs for a vertical grain is standard on drawer fronts GLAZE MULTI-PANELS Charcoal, Walnut or White in selected materials See page 21
for material options Standard frame and mullion path for glass shown T-slot path available Vertical or horizontal configurations Standard or custom mounting available with high gloss Stile materials and rail widths and external profiles can be modified The first doors with tfl backs are available , but not justified against distortion Appears with glaze drawer plate drawer MULLION 7.9
x 7.9 square minimum x arch and cathedral minimum 7.9 x 5.9 square minimum 7.9 x 5.9 square minimum 9.5 x 8.9 5 square minimum 9.0 x 9.0 arch minimum 9.0 x 9.5 cathedral minimum 1.75 x 11.75 to 24 heights = 8 lites 24 to 31 heights = 8 lites 41 to 60 heights = 10 lite
Standard path is 10 1/4 deep for glass retention clips Remove 4,125 by width and height to determine the t-slot path is 3/8 deep for 1/8 glass and restraint strips Remove 3,625 from width and height to determine 43 46 NORTHERN CONTOTS CLASSIC Square, Arch or Cathedral traditionally raised center panel Membrane pressed face and sides All color options 3DL 3/4 ULEF
core with white TFL back available Standard on doors, frames and mullions Horizontal is available in no TFL back match available with select 3DLs for a vertical grain is standard on drawer fronts GLAZE MULTI-PANELS Charcoal, Walnut or White in selected
materials See page 21 for material options Standard frame and mullion path for glass appears T-slot path available with high gloss Stile materials and iron backs wheel and external profiles can be modified The first doors with tfl backs are available, but not justified against warping 8 x 8 square minimum x
arch and cathedral minimum Displayed with glaze plate drawer MULLION LITES 8 x 5.3 square minimum 12.25 x 12. 25 square minimum 12.25 x 13.25 arch and cathedral minimum 13.25 x 13.25 arch and cathedral minimum 13.25
= 10 lites Standard path is 1/4 deep for glass retention clip Removal 4,125 4,125 width and height to determine the T-slot path is 3/8 deep for 1/8 glass and restraint strips Remove 3,625 from width and height to identify 44 OFFICE PORTERS AND INGREDIENTS 47 3D LAMINATES WELLINGTON Square, Arch or Cathedral Traditionally Elevated Central Panel Membrane
pressed face and sides All 3DL color options 3/4 ULEF core with white TFL back available in no TFL back available in no TFL back match available with selected 3DLs for a vertical grain is standard in doors, frames and mullions Horizontal is available, up to 48 in height Horizontal wheat is standard on drawer fronts MULTI-
PANELS Standard frame and mullion path for glass appears T-slot path available Vertical or horizontal configurations Standard or custom mounting available are available and rail widths and external profiles can be modified First doors with TFL backs available are available are available are available with high gloss Stile materials and rail widths and external profiles can be modified First doors with TFL backs available are available with high gloss Stile materials and rail widths and external profiles can be modified First doors with TFL backs available are available are available are available are available with high gloss Stile materials and rail widths and external profiles can be modified First doors with TFL backs available are available with high gloss Stile materials and rail widths and external profiles can be modified First doors with TFL backs available are av
minimum drawer drawer DRAWER MULLION LITES 8.91 x 6.2 square minimum 9,875 x 9,875 cathedral minimum 9,875 x 9,875 square minimum 9,
clips Remove 4,125 from width and height to determine the T-slot path is 3/8 deep for 1/8 glass and restraint strips Remove 4,125 from width and height to determine 45 48 NORTHERN CONTOUTS MANCHESTER II Square Traditionally Applied casting and scoop center panel Membrane pressed face and sides All color options 3DL All color options 3DL, except high gloss 3/4
core ULEF with white TFL back available Standard back is white TFL off-white, grey, black or neutral TFL maple available, up to 48 in height Horizontal wheat is standard on drawer fronts Glaze Charcoal, Walnut or White in selected materials
See page 21 for material options Door 3.80 MULTI-PANELS Standard frame and mullion path for glass appears T-slot path not available The first doors are not available The first doors are not available 3.00 drawer front MULLION LITES LITE 14.5 x 14,000,000. 5 minimum 3 x 3 minimum 2.5 x 6 minimum 11.75 x 11.75 minimum plate drawer front MULLION LITES LITE 14.5 x 14,000,000. 5 minimum 8.25 x 5.875 minimum 3 x 3 minimum 2.5 x 6 minimum 11.75 x 11.75 minimum plate drawer front MULLION LITES LITE 14.5 x 14,000,000. 5 minimum 8.25 x 5.875 minimum 8.25 x 5.875 minimum 11.75 x 11.75 minimum 9.25 x 6 min
14.5 to 24 heights = 4 lites 24 to 31 heights = 6 lites 31 to 41 heights = 8 lites up to 60 heights = 10 lites Standard path is 1/4 deep for glass hold fasteners Remove 6,125 from width and height to determine glass size by clearing 1/16 on all sides presented with glaze 46 PORTS AND OFFICE INGREDIENTS 49 3D LAMINATES MANCHESTER III Square applied molding and
beveled central panel pressed face and sides All 3DL color options, except high glossy core 3/4 ULEF with white TFL back available in no matching TFL back available with select 3DLs for a vertical grain is standard on doors, frames and mullions Horizontal is available, up to 48 in height Horizontal
wheat is standard on drawer fronts Door GLAZE MULTI-PANELS Charcoal, Walnut or White in selected materials See page 21 for material options Standard frame and mullion path for glass shown T-slot path is not available 3.00 DOORS The first doors are not available 9.05 x 9.05 minimum front drawer drawer drawer front drawer front drawer LITES 8.25 x 5,875 minimum 3 x 3
minimum 2.5 x 6 minimum 11.75 x 11.75 minimum 11.75 x 14.5 minimum 14.5 to 24 = 4 height lites 24 to 31 = 6 height lites 31 to 41 = 8 lites 41 to 60 heights = 10 lites The standard path is 1/4 deep for glass retainer connectors Remove 6,125 from width and height to determine glass size with 1/16 distance on all sides presented with lu 47 50 NORTH STONEBRIDGE
square traditionally applied molds and flat drop-on panel Membrane pressed face and sides All 3 color optionsDL, except high glossy core ULEF 3/4 with white TFL available without back TFL matching suitable 3DLs for a vertical grain is standard in doors, frames and mullions Horizontal
is available, up to 48 in height Horizontal wheat is standard on glaze charcoal chests drawers, Walnut or White in selected materials See page 21 for multi-panels material options Standard or custom mounting available Stile and rail widths and external profiles can be
modified If the external profile is modified If the external profile is modified If the external profile has been modified If the external profile is modified If the external profile has been modifi
= 8 lites 41 to 60 heights = 10 lites Standard path is 1/4 deep for glass retention clips Remove 6,525 from width and height to identify 48 office doors and accessories 3D LAMINATES NOTES 49 52 NORTH REGION SELECT SERIES Personalize your ingredients with the
series selection. A variety of profiles and options listed below offers you a creative hire for 3D laminate door, front drawer, frame and mullion style. If the plate door is desired, proceed to step 2. Both Pass profiles and A511 & amp; A901 will have Corners. All other 3, 4 and 5 Pass profiles will have square corners. 1INSIDE DESIGN OPTIONS 2 PASS A PASS A107 A301 A501 A
A901 (radius angle) PORTS AND INGREDIENTS 53 3D LAMINATES SELECT SERIES 4 PASS A302 A402 A PASS A105 A511 (radius angle) A951 A EXTERNAL DESIGN OPTIONS B099* 1/16 radius B127 1/2 radius B PORT *B099 is not recommended for all materials. Dilution or elimination can occur in the corners. Material thickness,
color, application of use and lighting are estimates. Ask your sales representative about ordering a sample. STYLE OPTIONS PLATE SQUARE ARCH CATHEDRAL 51 54 NORTHERN CONTOURS SELECT - 2 PASS SELECT - 2 PASS SELECT - 3 PASS PLATE, Square, arch or cathedral modern, transitional or traditional membrane pressed face and sides 2 Pass A174 B108
Appears SELECT - 4 PASS 3 Pass A301 B110 Appears SELECT - 5 PASS Available in all color options 3DL 3/4 ULEF core with white TFL back available in no TFL back pairing available with selected 3DLs for a vertical grain is standard in doors, frames and mullions Horizontal is available, up to
48 in height Horizontal wheat is standard on multi-panels drawer fronts Standard frame and mullion path for glass appears T-slot path available Vertical or horizontal wheat is standard on multi-panels drawer fronts Standard frame and mullion path for glass appears T-slot path available Vertical or horizontal wheat is standard on multi-panels drawer fronts Standard or custom mounting available with High gloss materials with B038, B108 or B127 external Stile profiles and rail widths can be modified The first doors with TFL backs are available, but not
justified against warping 4 Pass A302 B102 Appears 5 Pass A951 B111 Appears See profile specific dimensions SLAB DRAWTER 3 x 3 minimum DRAWER See profile size parameters on MULLION LITES ALL SELECT SERIES PROFILES EXCEPT A402 FOR A up to 24
heights = 4 lites 24 to 31 heights = 6 lites 31 to 41 heights = 6 lites 31 to 41 heights = 8 lite 41 to 60 heights = 8 lite 41 to 60 heights = 10 lites Standard path is 1/4 deep for glass retainer connectors Remove 4,625 from width and height to determine T-slot path is 1/4 deep for glass retainer connectors Remove 4,625 from
width and height to determine the T-slot path is 3/8 deep for 1/8 glass and restraint strips Remove 4,125 from width and height to identify 52 PORTS AND INGREDIENTS 55 3D LAMINATES SELECT SPECIAL A109-2 PASS PROFILE SPECIFIC A301-3 PASS 7.48 x 7.48 square minimum x and cathedral minimum 8.18 x 8.18 square minimum 11.25 x 11.2 25 arch and cathedral
minimum DRAWER 7.48 x 4.98 minimum DRAWER 8.18 x 5.5 68 minimum x 9,625 arch minimum x 2.75 x 12.00. 75 square minimum x 9,625 arch minimum x 2.75 x 12.75 arch minimum 11.5 x 11.5 square minimum 12.5 x 12.5 arch and cathedral minimum 12.75 x 12.00. 75 square minimum x 2,625 arch minimum 12.75 x 12.75 arch minimum 12.75 arch min
minimum A174-2 PASS A501-3 PASS 7.16 x 7.16 square minimum x arch and cathedral minimum 8.2 x 8.2 square minimum 9.125 x 9.125 arch and cathedral minimum arc 9.625 x 9.625 cathedral minimum 8.75 x 8.75 square minimum 9.25 x 9.25 arch minimum 9.25 x 9.125 minimum 4.74-2 PASS A501-3 PASS 7.16 x 9.625 cathedral minimum 8.75 x 8.75 square minimum 9.25 x 9.25 arch minimum 9.125 x 9.125 minimum 4.74-2 PASS A501-3 PASS 7.16 x 7.16 square minimum 9.25 x 9.25 arch minimum 9.125 x 9.125 minimum 4.74-2 PASS A501-3 PASS 7.16 x 7.16 square minimum 9.25 x 9.25 arch minimum 4.74-2 PASS A501-3 PASS 7.16 x 7.16 square minimum 9.25 x 9.25 arch minimum 4.74-2 PASS A501-3 PASS 7.16 x 9.625 cathedral minimum 4.75 x 8.75 square minimum 9.25 x 9.25 arch minimum 4.74-2 PASS A501-3 PASS 7.16 x 9.625 cathedral minimum 4.75 x 8.75 square minimum 
9.75 x 9.75 cathedral minimum x square minimum x square minimum x arch and cathedral minimum x arch and cathedral minimum x arch and cathedral minimum 1.25 x 11.25 arch and cathedral minimum x arch and cathedral minimum DRAWER 8 x 4.9 minimum 9.125 x 9.125 square
minimum 9.625 x 9.625 arch minimum x minimum x arch and cathedral minimum x square minimum x square minimum 12.75 x 12.75 square minimum 12.75 x 12.75 square minimum 12.75 x 12.75 square minimum 10.5 x 10.5 cathedral minimum x square minimum x square minimum 12.75 x 12.75 square minimum 10.5 x 10.5 cathedral minimum x square minimum x square minimum x square minimum x square minimum 10.5 x 10.5 cathedral minimum x square minimum x square minimum x square minimum 10.5 x 10.5 cathedral minimum x square minimum x square minimum 10.5 x 10.5 cathedral minimum x square minimum x squa
minimum 11 x11 arch and cathedral minimum 4.59 x 9.82 cathedral minimum 4.59 x 9.82 cathedral minimum 9.82 x 9.82 cathedral minimum 4.75 x 11.75 square minimum 12.75 x 1 2.75 arch and cathedral minimum x square minimum x arch
and cathedral minimum 53 56 NORTH BORDERS SELECT PROFILE SERIES SPECIFIC A302-4 PASS PROFILE SPECIFIC A105-5 PASS 8,2 2 x 8,22 square minimum 11,25 x 11,25 arch and cathedral minimum DRAWER 7,7 x 5,5 minimum 9,375 x 9,375 square minimum 9
.875 x 9.875 minimum arch minimum x cathedral minimum x cathedral minimum 8.25 x 8.25 square minimum 8.25 x 9.25 cathedral minimum 12.75 x 12.75 square minimum 4401-4 PASS A511-5 PASS 7.9 x 7.9 square minimum x arch and cathedral minimum 12.25 x 12.75 square minimum 12.25 x 12.75 square minimum 4401-4 PASS A511-5 PASS 7.9 x 7.9 square minimum x arch and cathedral minimum 12.25 x 12.75 square minimum 12.25 x 12.75 square minimum 12.75 x 12.75 square minimum 12.25 x 12.75 squar
minimum 7.36 x 7.36 square minimum 11.25 x 11.25 arch and cathedral minimum 9.5 x 9.375 square minimum 9.5 x 9.5 cathedral minimum 9.5 x 9.5 cathedral minimum 12.75 x 11.75 square minimum 12.75 x 12.75 arch and cathedral minimum 12.75 x 9.375 square minimum 9.5 x 9.375 square minimum 9.375 x 9.375 square minimum 9.5 x 9.5 cathedral minimum 9.5 x 9.375 square minimum 9.5 x 9.5 cathedral minimum 9.5 cathedral m
12.75 75 square minimum 13.75 x 13.75 arch and cathedral minimum A402-4 PASS A951-5 PASS 7.67 x 7.67 square minimum 9.9 x 9.9 cathedral minimum DRAWER 7,2 67 x 4.63 minimum DRAWER 9.17 x 6.27 minimum 8.9 x 8.9 square minimum 9.4 x 9.4 arch minimum 9.9 x 9.9 cathedral minimum DRAWER 7,2 67 x 4.63 minimum DRAWER 9.17 x 6.27 minimum 8.9 x 8.9 square minimum 9.4 x 9.4 arch minimum 9.9 x 9.9 cathedral minimum DRAWER 7,2 67 x 4.63 minimum DRAWER 9.17 x 6.27 minimum 8.9 x 8.9 square minimum 9.4 x 9.4 arch minimum 9.4 x 9.4 arch minimum 9.9 x 9.9 cathedral minimum 0.4 x 9.4 arch minimum 0.4 x 9.4 a
9.75 x 9.75 square minimum 10.25 x 10.25 arch minimum 10.5 x 10.25 arch minimum 10.75 x 10.75 cathedral minimum 12.9 x 12.9 square minimum 13.9 x 13.9 arch and cathedral minimum 10.5 x 1 0.5 arch and cathedral minimum 10.5 x 1 0.5 arch and cathedral minimum 10.5 x 10.5 arch and cathedral minimum 10.75 x 10.75 cathedr
cathedral minimum drawer 7,24 x 4.74 minimum 12.75 x 12.75 square minimum 
54 PORTE AND INGREDIENTS 57 6 5-PIECE 3 d I a m in a tess 5-PIECE 3D LAMINATES Our extensive collection of 5-piece 3D laminate doors is the result of our ongoing commitment to providing innovative products for our demanding customers. Leveraging the advancement of materials and European technology, Northern Interests leads the industry with glazed and 5-piece
profiles of wrapped components. The Portabella series is a unique collection that offers styles produced in custom sizes and quantities, as well as a range of attractive features: Horizontal transverse rails in woodgrain prints have real grain orientation for a more realistic look. Profile wrapped stiles and rails ensure a uniform appearance on the face and back of the components.
Glaze options provide a designer patina look at very competitive prices. METAL BACKGROUND SPECIFICATIONS Available in two profiles. Profile wrapped in finished paper. Includes an icy acrylic panel insert. Wrapped profile frames are available in two profiles. Profile wrapped in finished paper. Includes an icy acrylic panel insert. Wrapped profile frames are available in all 5-piece door styles. Details and dimensions are displayed in the Series Specifications section below. CLEANING AND CARE
Clean with mild soap and damp cotton cloth, mild kitchen or glass cleaning products or denatured alcohol. Bleach (a mixture of 10%) can be used as a disinfectant on most surfaces. Check a non-visual point before use. Avoid any abrasive materials, solvent-based cleaners, harsh chemicals or any cleaning brushes or pads. DO NOT USE ACETONE. HEAT RESISTANCE The
KCMA temperature for heat resistance requires doors to withstand 24 hours at 120oF (49oC) and 70% humidity discoloration, blisters or other material damage. All north border drawer doors and fronts exceed this standard. Our average heat resistance is 185°F (85oC); the range is 175°F 210oF (79oC 99oC). Whenever possible, put some distance between heat sources and
components. When baking or the self-cleaning cycle of the oven, open the doors and drawers next to the oven, especially when this distance is less than 3/4. HEAT SHIELDS heat shields are an excellent product for protecting cabinets from possible damage caused by excessive
ambient heat (temperatures beyond ANSI/KCMA standards). Install them in cupboards near self-cleaning ovens, broiler chickens and dishwashers. Heat shields are 1.56 wide by 30 in length and 0.05 thick. They are made of cold rolled steel, finished in a durable white, almond or black powder coat, and prerilled for easy installation. Installation instructions: Place the heat shield
under the cabinet. The heat shield should be even with the front edge of the office doors with countersunk holes towards the back of the cabinet. Use four #6 flat wooden head screws to install each heat shield. (Screws are not included.) The glaze door and varnish
materials cannot be modified. Trained craftsman manually apply the glazed finish to the 3DL product. Due to this manual finish, the accumulation of icing may vary from one place to another. This variation is considered an acceptable feature of the finishing glazing to
match the doors: 1308 Base 8409 Base 8409 Base 1304 Colony 1306 Regal 1309 Royal 1305 Designer 1307 Windsor 1310 Soffit Valances 237 Rosette Fluted Filler/Overla ys AXESSUAR All accessories and accessories and accessories in section 3DL are available in precise materials. 55 58 NORTHERN DESCRIPTIONS 5-PORTS PORTABELLA SERIES SHAKER 502 Square Transitional
Profile Vibrator 5 Pieces Wrapped Stamps and Rails Membrane Pressed Flat Insert Panel Vintage Sepia Oak, Outdated grain is standard on multi drawer board front panels POLY-COMMISSIONS Standard frame path for glass shown First doors are not available SLAB PORTS
DRAWER 7.6 x 6 minimum 37 x 96 maximum, justified at 37 x 60 3 x 3 minimum 2.5 x 6 minimum 7.6 x 6 minimum 7.6 x 6 minimum 37 x 96 maximum, justified at 37 x 60 Standard path is 1/4 deep for glass clip hold Remove 4,265 from the and height to identify 2.52 door with flat insert panel plate drawer front frame CABINET PORTS AND INGREDIENTS 59 3D LAMINATES 5-PIECE
PORTABELLA SERIES SHAKER 501 Square Transitional 5-piece Profile Shaker wrapped stiles and rails Membrane pressed flat insert panel Majestic Walnut 3DL Matching 3DL vertical grain is standard in insert door panels Horizontal grain is standard on multi drawer board front panels POLY-COMMISSIONS Standard frame path for glass shown door with flat mounting panel
1.77 front drawer drawer Flat screen doors insert SLAB DRAWER The first doors are not available 9 x 9 minimum 37 x 96 maximum, justified in 37 x 60 3 x 3 minimum front frame 37 x 96 maximum, justified in 37 x 60 Square 5-
piece Profile Shaker wrapped stiles and rails Membrane pressed cherry panel insert, Bisque or Snow White with flat panel Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White with beaded panels Rustic Cherry, Bisque or Snow White Whit
Raw doors are not available Door with flat insert Front panel with Flat Place the doors of the table SLAB DRAWER 9 x 9 minimum 37 x 96 maximum, justified in 37 x 60 Standard path is 1/4 deep for glass clip retainer Remove 5,525 from width and height to identify the door
with beaded Insert Panel 1.77 Drawer Front with beaded insert panel plate drawer front 2.70 frame 58 office doors and accessories 61 3D plastics 5-PORTA PIECEA SERIESBELLA FRENCH MIT Square transitional 5-piece French profile miter wrapped stiles and rails Membrane pressed flat or raised insert panel Bisque 3DL with mocha glaze Fit 3DL MULTI-PANELS Standard
frame path for glass shown First doors are not available Door with flat insert panel drawer in front with flat insert panel doors DRAWER 7.5 x 7.5 flat screen insert minimum 9 x 9 insert raised 37 x 96 max, justified in 37 x 96 max, justified in 37 x 96 max insert minimum 9 x 7.5 raised insert minimum 2.5 x 6 minimum 7.5 x 7.5 minimum 37 x 96 max insert minimum 9 x 7.5 raised insert minimum 7.5 x 6 minimum 7.5 x 7.5 minimu
justified in 37 x 60 Standard path is 1/4 deep for glass clip retainer Remove 5.52 5 by width and height to identify the door with raised insert table drawer in front with raised insert panel plate drawer front 2.70 frame 59 62 NORTH BORDERS 5-PIECE PORTABELLA SERIES FRENCH MITER 301 Square Transitional 5-piece French Miter profile wrapped stiles and rails Membrane
pressed flat or raised insert panel Light of candles, rustic cherry or Summerflame 3DL with mocha glaze Matching 3DL vertical wheat is standard for door insert panel Horizontal wheat is standard for door insert
minimum 9 9 raised insert minimum 37 x 96 maximum, justified at 37 x 60 3 x 3 minimum 7.5 x 5 level insert insert minimum 37 x 96 maximum, justified in 37 x 60 Standard path is 1/4 deep for glass retention clip Removal 5,525 by width and height to fix the door with raised
mounting panel drawer front with raised insert panel plate drawer front 2.70 frame 60 DOORS AND OFFICE INGREDIENTS 63 3D laminates 5-piece PORTABELLA SERIES FRENCH MITER 302 square transitional 5-piece French Miter profile wrapped stiles and rails Membrane pressed flat, beaded or raised insert panel Snow White or Bisque 3DL MAtching 3DL MULTI-PANELS
Standard frame path for glass displayed The first doors are not available Door with flat insert table drawer in front with flat insert doors SLAB DRAWER 7.5 x 5 flat or beaded insert minimum 7.5 x 5 beaded insert minimum 9 x 7.5 raised table insert
minimum 2.5 x 6 minimum 7.5 x 7.5 minimum 7.5 x 
ABELLA SERIES TRADITIONAL MITER 400 Square Transitional 5-piece Traditional profile miter wrapped stiles and membrane rails pressed flat or raised insert panel 8.05 drawer in front with flat insert panel doors SLAB
DRAWER 7 x 7 flat panel position minimum 37 x 96 maximum, justified in 37 x 96 maximum, maximum 37 x 96 maximu
door with raised panel insert 2.05 drawer in front with raised insert panel plate drawer front 2.30 frame 62 OFFICE DOORS AND INGREDIENTS 65 3D LAMINATE 5-PIECE PORTABELLA SERIES TRADITIONAL MITER 401 Square Transitional 5-piece Traditional Miter Profile Wrapped Stiles and Membrane Rails Pressed Flat or Elevated Insert Panel Summerflame 3DL With
Walnut Glaze Matching 3DL Vertical Wheat is Standard for Panel Insert Door With flat insert panel MULTI-PANELS Standard frame path for glass Raw doors not available Door with flat insert panel minimum 37 37 Maximum limit
96. justified at 37 x 60 3 x 3 minimum 5.5 x 5.5 level insert minimum 7 x 7 raised insert minimum 7 x 7 minimum 7 
NORTH OUTLINE 5-PORT PIECEABELLA SERIES MF100 Square Modern 5-piece Traditional Miter Profile Frame Wrapped with Final Paper Frozen Acrylic Insert Panel 7 x 7 Minimum 30 x 80 Max, Justified in 30 x 60 Hinge Cup Depth MF200 Square Modern 5-piece Traditional Frame Miter Profile Wrapped with Final Paper Frozen Acrylic Insert Panel 7 x 7 Minimum 30 x 80 Max, Justified in 30 x 60 Hinge Cup Depth MF200 Square Modern 5-piece Traditional Frame Wrapped with Final Paper Frozen Acrylic Insert Panel 7 x 7 Minimum 30 x 80 Max, Justified in 30 x 60 Hinge Cup Depth MF200 Square Modern 5-piece Traditional Frame Wrapped with Final Paper Frozen Acrylic Insert Panel 7 x 7 Minimum 30 x 80 Max, Justified in 30 x 60 Hinge Cup Depth MF200 Square Modern 5-piece Traditional Frame Wrapped with Final Paper Frozen Acrylic Insert Panel 7 x 7 Minimum 30 x 80 Max, Justified in 30 x 60 Hinge Cup Depth MF200 Square Modern 5-piece Traditional Frame Wrapped with Final Paper Frozen Acrylic Insert Panel 7 x 7 Minimum 30 x 80 Max, Justified in 30 x 60 Hinge Cup Depth MF200 Square Modern 5-piece Traditional Frame Wrapped with Final Paper Frozen Acrylic Insert Panel 7 x 7 Minimum 30 x 80 Max, Justified Insert Panel 7 x 7 Minimum 30 x 80 Max, Justified Insert Panel 7 x 7 Minimum 30 x 80 Max, Justified Insert Panel 7 x 7 Minimum 30 x 80 Max, Justified Insert Panel 7 x 7 Minimum 30 x 80 Max, Justified Insert Panel 8 x 80 Max, Justified
Maximum, justified in 30 x 60 64 OFFICE Doors AND INGREDIENTS
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