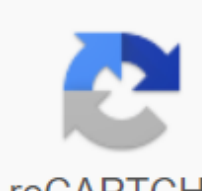


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systems, set to the lowest load current, such as current running at the minimum load. Alternatively, the responsiveness of the pump speed control loop can be greatly improved. Use the VCL program to continuously update this parameter to the appropriate value when each pump load is requested. The build rate seconds determine how quickly the Kvff term is built. For Vel_FF_Build_Rate_SpdM traction systems, if you suddenly hear a mechanical slope pickup when moving the throttle from neutral to a very small value, slowing the build rate (i.e. set to a higher value) softens the feeling. For pump systems, start with this parameter at the minimum setting. Slowing down (that is, set to a higher value) slows down the overshoot rate if too many feedforwards are commanded. Release speed to determine the speed of the kvff term release in seconds. If the release appears to be too abrupt, the Vel_FF_Release_Rate_SpdM that slows down the release (for example, set to a higher value) softens the feeling. You should set it fast enough to prevent the vehicle from continuing after the throttle release (i.e., low enough value). Curtis 1234/36/38 Manual, OS 11 29 29

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