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Haas st-30 lathe manual pdf

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If you do not agree, you may still use our website with less experience. 02-02-2017, 05:41 #1 Hello Does anyone have the turn to reline the tower on the ST30? This is the type of tower I have thanks to John 04-04-2017, 7am #2 There is no alignment procedure, there is a tool change shift and a network shift line gears up so the tower can clamp properly. Was this machine involved in an accident you suspect the tower is out of the center? To correctly align the tower ST turning machines is making sure the wedge, the turret box, the spindle head stock is all square.. then move the shaft head stock or wedge to bring the tool to centerline. Unfortunately, it's not like SL's, where you can adjust the turret radially on the couplings. ST couplings are actually processed into casting, so they are not adjustable. 04-04-2017, 11:51 AM #3 on the ST30, which has the same problem. Knocked out the tower radically. He also knocked out the shaft. We can fix this. There have been a number of cases that mentioned the wedge. It's good to see how the ST30s are in place. Are there any drawings showing the location of the wedge? Or can anyone tell me where it is? 04-05-2017, 8am #4 Swing is an angled casting that tower box rides. There is no specified location installed on top of your z-axis linear trucks. You end up removing a lot of sheet metal to get to all the wedge bolts. You settle the wedge up the spindle face. After you spin, bolts on the shaft. is a pivotal 450-600 ft pounds, which is also removing a lot of sheet metal to gain access to these bolts as well. 04-05-2017, 8:05 AM #5 Also, hopefully it wasn't too bad to crash that it damaged your linear rails by bending it or it leaving a heavy bal bearing indentation rails. 04-20-2017, 9:02 #6 Originally Posted by HFO Tech As Well, hopefully it wasn't too bad to crash that it damaged your linear rails by bending it or it leaving a heavy bal bearing indentation rails. How do I check the strait of linear guides to this machine? The spindle center line is not a parallel wedge motion on the Z-axis in some places, I think linear guides are not straight. 04-21-2017, 3:27 pm #7 Haas sells a test bar that mounts a spindle nose. So you can control the straight spindle and z rails. 04-21-2017, 7:57 #8 Originally posted by HFO Tech Haas sells a test bar that mounts a spindle nose. So you can control the straight spindle and z rails. Yes, but it is 300 or so mm long, and when I measure different places on the Z-axis, I set different deviations. Is it possible to measure the straightening of linear guides throughout the length? 04-24-2017, 11:33 PM #9 Yes, remove the wedge assembly off the z-axis rails. Install an indicator on one of the railways and stomp them on each other. 04-25-2017, 6:29 #10 Originally posted by HFO Tech Yes, remove wedge assembly off z-axis rails. Install an indicator on one of the railways and stomp them on each other. To this I need to disconnect the machine almost completely ((In addition, it is not small (ST-40) 04-26-2017, 4:14 AM #11 Correct, call your local HFO and have a certified tech check alignment. 04-28-2017, 11:37 AM #12 One more question: is it possible to compensate for the setback of the X-axis ST-40? 04-29-2017, 12:16 AM #13 If you know how to program it, then yes you can seal the cone of this cutting We use cookies to improve your user experience. Our Cookie Notice describes what cookies we use, why we use them and how you can find more information about them. Please confirm that you agree with us using analysis cookies. If you do not agree, you may still use our website with less experience. 08-20-2014, 09:56 #1 After I have to recalibrate the tooleter's 2014 ST-30 tools, using both the 2012 and 2012 and 2012 and 2013 worlds, i.e. Yes, you can touch off the part and comp your tools, but some of us are working a lot of small jobs and tools making life easier than making repetitive tool change overs. It. The PDF is attached here so that everyone can grab. Added Haas Lathe Toolsetter Calibration.pdf (10.2 KB, 1018 views)