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Knowing the sizes of the chucks is very important for all DIY lovers. Have you ever lost the chuck key to the drill machine? If so, you know that finding something more unpleasant is very difficult. The key to the chuck is one of the most important things in the drilling process, and if it is not there, then the workflow stops. Why? Because you can't change a bit. When the chuck key is lost without a trace, there's only one thing: buy a new one. On this page: How does the chuck work? Before we understand why everyone overcomes the alarm when they lose the cartridge key, let's understand what task the cartridge performs. Therefore, the chuck is a special mechanism, which attaches a bit to the drill machine between the jaws (the cartridge has jaws). In this sense, distinguish various types of chuck. You can find split frame chuck, jaw chucks (2 pieces, 3 or 4 pieces). Those jaw-like chucks work the same regardless of the number of jaws. The chuck directs the movement of the jaws to the other or in different directions. The nut rotates and is blocked by the teeth in the jaws. When it happens, the jaws move forward or backward. The chuck then moves the jaws, and the jaws move the shell. Jaw movement occurs when the chuck is rotated. If you turn the chuck clockwise, the jaws are mounted and the bit is fixed. On the contrary, if you turn the chuck counterclockwise, the jaws open and release a little. The key gives a greater torque to the chuck, as it holds the jaws firmly and gives a good grip with a little that does not slide and does not feel free between the jaws. What is the size of the chuck? If you have a drill or drill press, then you probably already know what the size of the chuck is. It is the diameter of the stem that holds the chuck. It is important to know that this diameter is the maximum. The stems are hexagonal and measured by squares. You can measure the diameter of the stem from any point along the circumference. As for the capacity of the chuck, it is the maximum shaft of the bit that is between the open jaws of the chuck. Both capacity and size will be useful for you when choosing a little. The bit size must match the size and capacity of the chuck for the chuck to hold the bit. Therefore, if we come from the standard indicators, a 13 mm chuck will be kept a little with a stem size of 13 mm (or 1/2 inch). What size Chuck do I need? When choosing a chuck of the correct size, one must come from a simple rule: The larger the size, the bigger the stem. If you plan to use large bits, choose a larger chuck. Generally, a chuck does not have a wide range of sizes, but only two: 10 mm (3/8 inches) and 13 mm (1/2 inch). But what if you need to drill a hole whose diameter will be larger, say 20 mm? To do this, it can make boring to expand the hole. How to size the Chuck keys Determine the size of the Keys isn't hard either. It can be done in three steps. Step 1: Look at the cartridge and the drill bit and the engraved figures. The bit size will vary between 1/4, 3/8, 1/2 inches, and so on. Step 2: Now measure the diameter of the hole in the chuck. You can do this with a rule. Step 3: Now note the bit size and cartridge hole size and go with these measurements to the store to buy the required key. What a chuck wrench you need to choose a chuck you need to consider size, durability and type. Size Size is important for several reasons. For example, a 3/8-inch chuck is used and will work for weak and not very strong drills. A chuck of the same size cannot contain a little larger than 3/8 inches. The problem is that most units require a 1/2 inch chuck, but this cartridge size requires a powerful drill. Therefore, if you choose a hole and need a powerful drill, it is best to choose in favor of a 1/2 inch chuck. Durability Size is an important indicator, but it means nothing when the chuck is not durable. The length of the service will tell you the design. Look at what material the chuck is made of. Some parts can be metal or plastic, sometimes you can find a symbiosis. Plastic parts are not always bad, it can be a quality ABS. In addition, some chucks have several teeth to keep the bits (usually 3 teeth). Your teeth can also fail, especially if it moves or breaks. But even the broken teeth of the chuck will work, but it began to hold a little (especially under high pressure). Care will be taken with the material and teeth when choosing a cartridge. Chuck without a key? Many people say: In order not to lose the key to the chuck, buy a chuck without a key. What is it? It is a small tool that is used to convert bits into a chuck. Most holes of any type are keyless and it is good because you can change the bit without additional tools and quickly. All you need to do is rotate the chuck with your hand, loosening or squeezing your teeth to remove or insert a little. A couple of laps and you can get to work. Why do people keep eleging a chuck with a key? Therefore, it is intended for superpowered tasks, where the keyless chuck cannot cope. The most common types of Chuck Key chucks is what we're talking about today. It requires the use of regular bits, and the key is used to open and close the cartridge. The key is used to press a little. But you have to be careful not to lose the key. Keyless chuck with double sleeve This type does not require the use of a wrench, but uses conventional holes. And chuck control requires two hands because it has a sleeve Single-blade keyless chuck This type also does not require a key to set the bit. And in my opinion, this is the most convenient option to install a little. Just turn the chuck to open and close your jaws. SDS Chuck Tal chuck only works with bit bits It is useful for working with wood and metal. But you need a special SDS cartridge adapter. This adapter will allow you to use ordinary bits. Sliding frames This chuck has sliding frames on the supports. A similar frame of the stand is split in half into the place intended to hold the bit. To tighten a little on the chuck you need a knurled screw (sometimes a nut). It is enough to caress the clamp, turn the head (or nut) clockwise. Then the drill bit will be free. And vice versa, turn the stand counterclockwise to secure the bit. With this type of chuck, you can use Auger bits, which have square stems. The Derision bits will help relieve grip as the sliding frame cannot grip the round shank. 2 Chuck Jaws This chuck has 2 jaws that hold a little. The jaws have a trimmed notch that resembles the one with the sliding frame. A 2-jaw chuck is also designed for square bits. 3 Chuck Jaws This chuck has 3 jaws and is the most popular type. The reason is that the 3-jaw chuck is suitable for fixing square and round bits. 4 Chuck Jaws Which is also convenient to use because 4 jaws can contain both squares as well as round bits. What is a self-centering cartridge? Maybe you've often heard of an ego-centric bullet. This chuck has jaws that are inside and have the same speed. Self-centering means that the bit is fixed in the center of the chuck. The difference is that usually a little is maintained from the center of the chuck. Manual drills always have a self-centering chuck, regardless of the number of jaws. Conclusion Maybe the keyless chuck is more convenient, but we're here to discuss the chuck with the key. It's also convenient, but the key tends to get lost. This is the main problem. So you should have an in-depth knowledge about the size of the chucks. Therefore, you must find a place to store the chuck key. The drill is not a suitable place, and closed chucks always require the use of a wrench to make a turn of the sleeve. Determine where the key will always be and then the chuck with the key will lose the least main. Read also: 1. How to make carpentry money in your own garage 2. 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