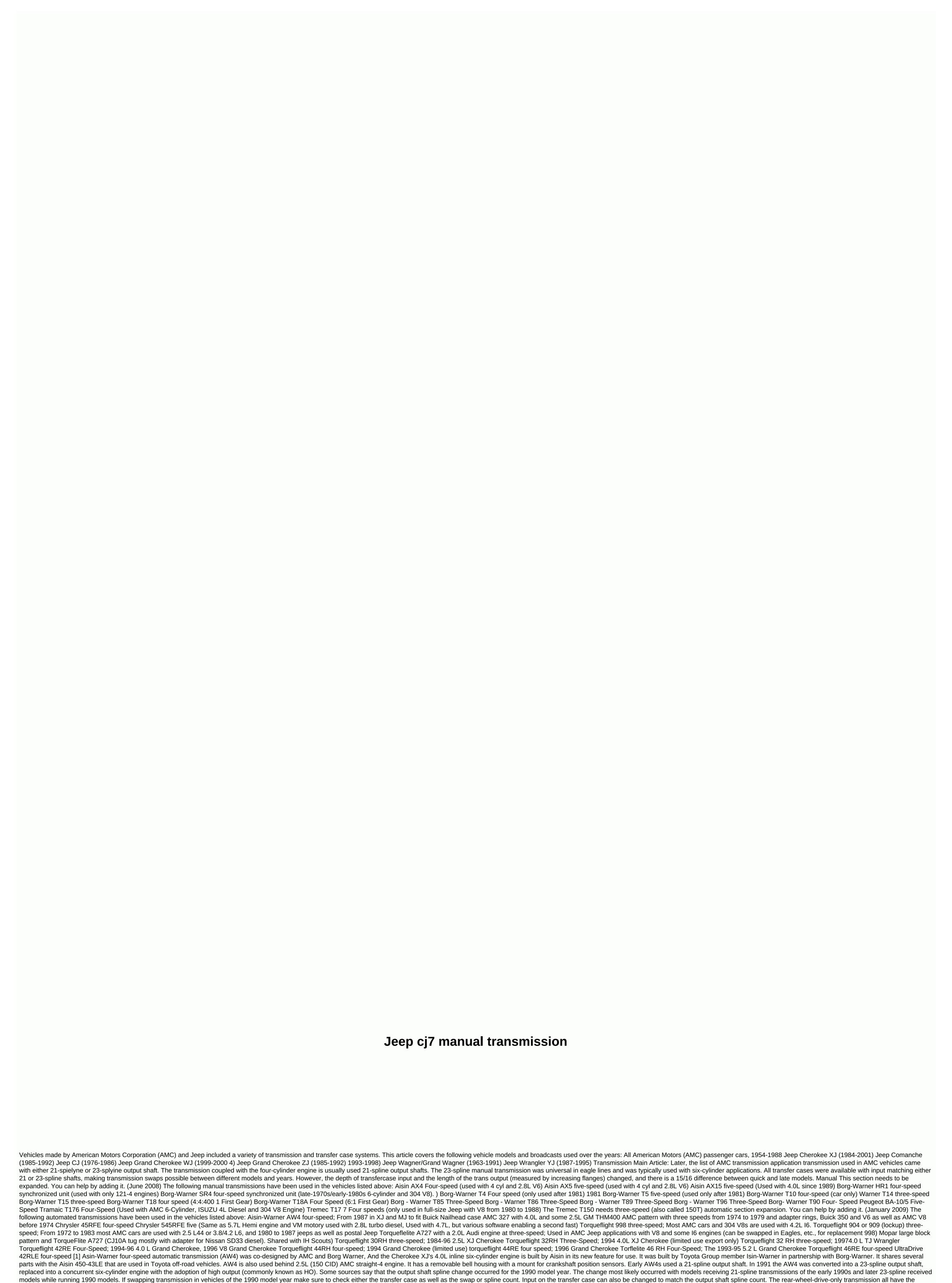
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same spline count on the output shaft, only 4x4 models are affected by different spline counts. Gear ratio for AW4: 1:2.80 2: 1.53 3: 1.00 4: 0.75 (23-spline, 0.705 21-Spline, 0.705 21-Spline,

Pattern 904. Transfer case This section is about AMC and Jeep transfer case is an auxiliary transmission that connects the front and rear axles. It also usually offers a selectable secondary gear reduction. AMC and Jeep vehicles have used many different transfer cases in their different models. Summary of AMC/Jeep Transfer Case Case Offset Spline Ratio Bolt Pattern Years Used Borg-Warner 13-39 Both Wright 6 (10) 1.98:1, 2.42:1, 2.42:1, 2.46:1 Texas 1940-1971 Dana 20 Front Right 6 (10) 2.03:1 Texas 1963-1979 Dana 300 Front Right 23 2.62:1 Round (New Procedure) 1980-1986 For more information on the new process. Dana Jeep has used three separate transfer cases made by Dana Holding Corporation's Spicer division. They are 18, 20, and 300 models. Dana 18 Dana 18 Dana 18 is a gear-driven part-time transfer case. [2] Both front and rear production shafts are offset on the passenger side of the vehicle. The proposed drive mode includes 2-wheel high, part-time 4-wheel high and part-time 4-wheel low. All mage 18 cases are using the Texas Bolt pattern with iron cast and five bolts holding on to the transfer case. There are five variations: 27-tooth drive gear, 3/4 intermediate shaft and 2.42:1 low range, 3 input hole 26-tooth input gear, 11/8 intermediate shaft and 2.42:1 low range, 3 input hole 26-tooth input gear, 11/8 intermediate shaft and 2.42:1 low range, 3 input hole 26-tooth input gear, 3/4 intermediate shaft and 2.42:1 low range, 3 input hole 26-tooth input gear, 11/8 intermediate shaft and 2.42:1 low range, 3 input hole 26-tooth input gear, 3/4 intermediate shaft and 2.42:1 low range, 3 input hole 26-tooth input gear, 3/4 intermediate shaft and 2.42:1 low range, 3 input hole 26-tooth input gear, 3/4 intermediate shaft and 2.42:1 low range, 3 input hole 26-tooth input gear, 3/4 intermediate shaft and 2.42:1 low range, 3 input hole 26-tooth input gear, 3/4 intermediate shaft and 2.42:1 low range, 3 input hole 26-tooth input gear, 3/4 intermediate shaft and 2.42:1 low range, 3 input hole 26-tooth input gear, 3/4 intermediate shaft and 2.42:1 low range, 3 input hole 26-tooth input gear, 3/4 intermediate shaft and 3.42:1 low range, 3 input hole 26-tooth input gear, 3/4 intermediate shaft and 3.42:1 low range, 3 input hole 26-tooth input gear, 3/4 intermediate shaft and 3.42:1 low range, 3 input hole 26-tooth input gear, 3/4 intermediate shaft and 3.42:1 low range, 3 input hole 26-tooth input gear, 3/4 intermediate shaft and 3.42:1 low range, 3 input hole 26-tooth input gear, 3/4 intermediate shaft and 3.42:1 low range, 3 input hole 26-tooth input gear, 3/4 intermediate shaft and 3.42:1 low range, 3 input hole 26-tooth input gear, 3/4 intermediate shaft and 3.42:1 low range, 3 input hole 3.42:1 low range, 3 inpu hole 26-tooth input gear, 11/4 intermediate shaft and 2.42:1 low range, 3 input hole 29-tooth input gear, 11/4 intermediate shaft and 2.46:1 low range, 4 input holes, 20 Case General (3) Input Mage 18s are interchangeable, but input gear transfer should match the case. Big Hole (4 input) is transmission-interchangeable with MAGE 18 MAGE 20. Almost all the Mage 18 and Dana 20 input gears are 6-spline; The only exception is used with a 10-spline version of T14 transmission use a 23-spline 26 tooth gear all offset to the pimple 18s front and rear output right side. Most vehicles manufactured with Dana 18 have the rear axle offset on the right to accommodate it. Most other transfer cases used in jeeps have a concentrated rear output that is in lines with input shafts. Dana 18 always makes the gear bend, which makes it noise then some other transfer matters when in two-wheel drive mode. Application: 1941-1945 Willys MB 1950-1952 Willys M38 Jeep CJ Jeep Forward Control Willys Jeep Truck Mage 20 Can be identified by Center Rear Production, Cast Iron Construction, and Deep Oil Pan. Like Dana 18, it uses the Texas Bolt pattern to catch the transfer case in place. This is a heavy-duty, gear-driven part-time[2] transfer case with a 26-tooth input gear. The output corresponds to the input. It enables direct-drive of 2-wheel high, which is cool. Otherwise Dana 20 offers the same drive mode as Dana 18. It has a ratio of 2.03:1 in its low range. Dana 20 is typically compatible with the larger hole mage 18. One exception is the full-size version used a different spline number on the input gear. Application: Jeep CJ Jeep SJ 1963-1979 Willys-Overland Jeepster 1979 uses 23 spline 26 tooth gear with International Scout 727TF. Dana 21 Dana 21 Dana 21 Dana 21 Dana 21 Dana 21 is essentially a Mage 20 without a low range (offering only 2 wheel high and part-time 4-wheel high). Application: 1963-1969 Jeep SJ 1963-1969 Jeep Gladiator Dana 21 Da 300 Dana 300 Part Time Gear Powered Transfer Case. [2] Which uses a round bolt pattern and has an almost flat oil pan. This is a heavy-duty, gear-driven transfer case with a 23-spline input shaft. The case is cast iron, but tail housing is aluminum. Id number C300-15 is stamped on the case. The output for the front drive shaft is on the right and the rear output corresponding to the input. The low range is 2.62:1. A common modification of rear bearing. Dana 300 Jeep was used in CJ from 1980 to 1986. The 1980 factory originally came with a short tail housing and a long rear drive shaft. Dana 300 should fit behind all torque command 4x4 broadcasts. Applications: Jeep CJ New Process/New Enterprise In general, new process transfer cases are identified with three digit code. The first digit (1 or 2) determines the number of gear ranges. The second digit is a series number that reflects the design, and provides minimal information about torque handling. For example, if the second digit is 1, there is no two-wheel-drive option; If it's 2, 2WD is available. Other numbers have the same meaning. The third digit indicates the difference type: 1 means off (no difference), 2 means open, 3 means electric lock, 4 and 5 both indicate an asymmetrical torque split planetary gear and gear drive, 6 means an electronic clutch pack (excluding unique 207), and 9 means a sticky coupler. AMC Eagle used three new process transfer cases (models 119, 128, and 129) that were singlespeed versions of models (219, 228, and 229) that were used in 1980 and new jeeps. There was no difference between the Eagle versions except for a lower range, as indicated by 2 as the first points. New process transfer case series are operated and use a circular 6 bolt, 23-spline input on the case. The output for the front drive shaft is on the left. New process transfer cases used by AMC attach the same as dana 300 except that in cases of new process there is front production on the left. Interchange ('flip') is possible, but an indexing looks in the pattern in an attempt to allow the transfer case to engage only in one position. Thus, some modification is required on the transfer case or adapter. Due to the change in the name of the manufacturer company, the new versions of NP231 and NP242 are known as NV (New Venture) or NVG (New Venture Gear). New process transfer cases used in AMC/Jeep vehicles 119 128 129 147 207 208 219 228 229 231 241 or 241 242 2 47 249 † full-time high yes no yes high lock no-yes yes no yes no less range no 2.61:1 2.72:1 2.7 Open Gyro-Clutch Viscus[5] ^ 249 was available in two editions. The early (1993-1996) version had no gap lock and spread the sticky coupling center gap, creating a 50/50 torque partition. The later version (1996 and beyond) had a sticky front drive, creating rear torque bias, but it included a provision to lock the center gap. Sharp and underdrive this section needs to be expanded. You can help by adding it. (June 2008) Borg-Warner sharp case is 113/4 inches long (including low torque tube adapter, if necessary), Adapter (38 mm). A complete T96 with sharp is 183/4 inches longer than the front of the case until the end of the tailshaft accommodation. The overdrive unit is the same for everyone. Dana 18 has a power take-off (PTO) attachment on the matter that can be used to run devices that accept PTO input. A unique feature of Dana 18 is the uptake that returns into the PTO port in the back of the system. An adapter allows the use of both sharp and PTO attachments, but it is no longer produced. Lecock de Normanville Overdrive was available for six engines in line with 150T from 1974 through 1976 and for V8 torque tube cars with T89. The transmission ends with a splined tail shaft to move the case adapter and clocking transmission, commonly called the output shaft. When one or more auxiliary units are bowled for main transmission, these are called adapters, extension housing or tail housing. All factory applications with a four-wheel drive transfer case require an adapter, and many upgrade transmissions that would otherwise be incompatible can be customized in Jeep transfer cases. Clocking refers to the angle at which the transfer case is tilted in terms of horizontal aircraft. The stock Jeep watch for the Mage 300 (1980-1986) is usually 23 degrees and is stocked with eagle and jeep/jeep. Several factors, most notably ground clearance and front drive shaft clearance, may require a change in the angle of the clock. Some offmarket adapters feature flanges with multiple watch options. Bell housing bell ho in 196 there were different Dowell pin sizes. AMC's 1956 to 1966 V8s used a different bell housing bolt pattern that was slightly larger in diameter than the six-cylinder bell. When AMC discontinued its first V8 engine design after 1966, bell housing changed; All 1966-up V8 bell housing bolt patterns are the same. Bell housing for six-cylinder engines turned to the V8 match in 1972 when AMC switched from Borg-Warner to chrysler broadcasting to automate. The flywheel also turned to the V8 match in 1972 when AMC switched from Borg-Warner to chrysler broadcasting to automate. The flywheel also turned to the V8 match in 1972 when AMC switched from Borg-Warner to chrysler broadcasting to automate. sourced from interchanges with the Ford V8 and some of their inline sixes (which uses a different starter solenoid) – Jeep 4. 10L uses a Mitsubishi-designed starter that has an integrated solenoid that is lighter in weight but retains two mounting bolts with a threaded top hole and unthred hole that is bolted for transmission bellhousing. Iron Duke I4, used by AMC in jeeps from 1980 to 1983, used standard small block Chevrolet Bolt pattern, and it was maintained for of engines. AMC often used lighter-duty transmissions with four-cylinder engines. Engine Family Bell Housing Style Flywheel/Flexplate '56-'66 V8 Engine AMC' 56-66 V8 -- Early AMC I6 AMC (Nash Design, Pre'64) I6 153 Tooth Tornado 230 I6 Continental - '66 -' 91 V-8 AMC Late Model 164 Teeth 72 -06 AMC I6 AMC Late Model 164 Teeth Buick 22 5 V6 BOP V8 153 Teeth Iron Duke Chevrolet V8 - AMC 150 I4 GM 60 Degree V6 -- Applications Main Article: List of AMC Transmission Applications Also Jeep Four Wheel Drive System View Companies American Motors AM General Parts Borgwner New Venture Gear Transmission Technologies Corporation Tremac Transfer Case Transmission Torqueflight Reference A B Jeep Wagner/Komanche/Cherokee Repair Manual. Chilton Book Company. 1996. PP 1-25. ISBN 0-8019-8674-5. A b C Allen, Jim (2007). Jeep 4x4 display manual. MBI Publications. P116. 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