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Jet Tools Owner's Guide to Wood Lathe 708358 Jet Tools Lathe User Guide Jet Tools Belt Drive Owner's Guide to Jet Tools Lathes Owner's Guide to GH-1340W, GH-1440W Jet Instruments Lathes Owner's Guide to GH-1340W, GH-1440W Jet Instruments X Series Lathes Exploitation Instruction GH-1440X, GH-1460X, GH-1640X, GH-1660X, GH-1840X, GH-1860X, GH-1880X, GH-2280X Jet Instruments Big Spindel Rodin Lathe Owner Of Manual Jet Tools Mini Lathe OWNER's MANUAL Jet Tools Lathe Custom Hand Jet Tools Mini Lathe Operating Instructions and Parts Guide To Jet Tools Indexing Mini Lathe Brochure Jet Tools Wood Lathe Specification Leaf Jet Tools Lathe Owner's Guide to Jet Tools Mini Lathe Operating Instructions and Parts Guide Jet Tools Variable Speed Lathe Specification Leaf Jet User Guide lathe JWL-1 236 Jet Tools Lathe Guide Jet Tools Wood Lathe Operating Instructions Guide JWL-144ZVS Jet Tools Lathe Guide Jet Tools Wood Lat Models ; JWL-1642EVS and JWL-1642EVS-2 Owner Of Manual Jet Tools Lathe User Manual Jet Tools Wood Lathe Models: JWL-1642EVS and JWL-1642EVS-2 Owner's Guide All Discussions about Lats Including but Not Limited to: South Bend, Harding, Logan, Monarch, Clausing and other HSM lathes, including Import Moderators: Harold\_V, GlennW swatson144 Messages: 214 Joined: Fri Sep 16, 2011 7:39pm Location: SE Virginia Contact: Contact swatson144 Post swatson144Th 18 September 2011 5:27pm I'm pretty new here with only a couple of posts. I recently purchased the third rook I ever owned. The plane is 1236PS and I thought I had a post about it since I started looking for information and it wasn't real luck. I found where many others searched for guidance and information and kept getting sent to and seek guidance backed. Nothing good that it doesn't exist and it's not on online manuals.com places. So I called them and asked if I could get it, and there were no problems, it sent a few .pdf that might be suitable for the 1236 and Jet 16 milling rig by email for free. Happiness and information. Everything is good in life. If someone needs guidance for this either 1024 PM or email and I'll send them. I was a little surprised by the lack of information since there is so much going on with the little 9x20 (which I also own and run), but I think these machines land on the pad and go to work mostly. I changed it to 220V with some confusion. Posting diag. in the guide it seemed that it would work, so I went that way. Experience told me that I don't need to change most of each wire as they showed, but only a couple. I figured they weren't, wrong as their method also put the fields in the series but flipped one and canceled the rotation wires. So I went my own way, at worst there was a switch going backwards if I was right. Connected and lifting the switch lever made it work backwards. I like it, so if something goes wrong pushing down it's so I changed the direction of the wire back. There was no diagram in the engine. Turns out it's where I want to be in the garage. The power of cross feed, reversible both in the stern and in the turn, is served separately from the thread. I do a lot of little work and between it and the 9x20 I think it's covered. Now, naturally, there is some oddity ... Most likely because of poor retention of reading manuals. Admittedly I use the manual as a vice reference research material. The first one was kinda bummed because I thought the only way to make longitudinal feed was on 1/2 nuts. I was bummed! Then after running a little this way, I started looking and experimenting strangely enough, I found that the increased lever for cross feed moved the saddle it actually seems to work well and very smoothly. Later I saw that the manual has a sentence that says that. The second one I'm still trying to figure out. The manual states that there is a MT4 cone in the spindle. Not. The guide states that the spindle gave birth 1 3/8 is actually 1 1/2. There is a ground area in the spindle nose which I haven't checked for too much. It may be conical, but if it's definitely straighter than MT. I can run a piece of 1.5 cold rolled through the spindle so I'm good at rifle barrels. 5c collet easily passes the well. Worst case, I have to make or buy a collet Chuck. Pic below after placement, but before cleaning. He sat found about 20yrs in the garage. It was dirty but cleaned well without rust where it mattered. No toolkit was included, but it came with 6 Yamakawa scroll cartridge and 8 4 jaws, which is not a pain. Steve Apps John Evans Posts: 2155 Joined: W Jan 20, 2009 9:33pm Location: Phoenix, AA Post John Evans Sun September 18, 2011 6:18pm with 1.5 spindle bore I'd suspect Morse #5 cone. www.chaski.com spro Messages: 7940 Joined: Mon February 20, 2006 11:04pm Location: Mid-Atlantic Post on spro Mon Sep 19, 2011 5:33pm This fret is a precursor to them in the early 1980s. Once there was a discussion about how they are better than later. They have common specifications. Taiwan is built and with hardened ways they were ok. Spindel and #2 in the tail. They came with a MT5-2 diminating for the spindle. It appears in these much later they returned to an earlier design. You can look at the tail config and see what is different. They use an earlier platform for other controls. swatson144 Messages: 214 Joined: Fri Sep 16, 2011 7:39pm Location: SE Virginia Contact: Contact swatson144 Post swatson144 Mon September 19, 2011 10:17pm Mr Evans and spro I believe you are right for money with MT5. I am cartridge again and measured the ground area in the spindle nose. It was 1.72 at the end and stopped 2.5 in on ID 1.6, so that coincides exactly with the MT5, but actually only 1/2 one. Cool Cool that explains a lot. I probably should have noted that both this and the mill/drill were made in 1983. He's hardened in ways. This is a 1236PS that uses a barrel switch on the 3rd rod (parallel to the carving shaft and key shaft) for fwd off and revs. I had a bit of trouble figuring out the threading gear chart, so I just set it in the KK box for what should be an 8TPI. Soon I had a few inches cut that were defiantly a little thinner than the 8tpi. Shortly after I realized there were 32t gears where 40 went and the one I expected to be 42 was actually 40. Since there were no numbers, I could see the stamp in the gears I took a few minutes and counted all the gears and measured them. Noted guide is no more than counting just a measure. The funny thing is my friend, who wants to learn processing, always asked why I ran dying when possible, and manually, vice cutting the theme. I always told him that things were happening pretty quickly and I got a lot of dies/taps. Watching the 8TPI test with your right hand cutting at high rpm was an eye opener. We then slowed him down to more hobbies like speed and let him run it. He just spent a couple of hours on the 9x10 and was the useful piece he needed out of it. By the way, I didn't get any messages that there were answers, but I installed that in UCP I hope. Steve Rex Communications: 700 Joined: St. April 28, 2010 6:29am Location: DFW Texas Post Rex Wet Sep 20, 2011 1:58pm I recently purchased Enco 12x24 about the same crop. He looks a lot like your latte. I'm cleaning it all up now about to figure out how to wire the engine and install the switch. It may take some time. I could probably use a copy of this guide if you don't mind. burkheimer on Gmail dot com swatson144 Messages: 214 Joined: Fri Sep 16, 2011 7:39pm Location: SE Virginia Contact: Contact swatson144 Post swatson144 W September 20, 2011 2:25pm It also covers 1024 so maybe you have 12 head and tail riding on a 24 bed of the same design. Let me know that comparison. I always find it interesting, of which lats share parts. Not much to go for about size, and apparently what is there doesn't mean that's for sure. It doesn't even list bolt sizes in the list of pieces... just Bolt. Oops' main point was to say that he sent and I had to edit to get it here. Steve Rex Communications: 700 Joined: St. April 28, 2010 6:29 a.m. Location: DFW Texas Post Rex Wet Sep 20, 2011 2:38 pm I have Enco 1024 sitting 10 feet, not thought to compare beds. But this one came from the factory in a way I'm sure. This is not marked 12x24, but after assuming it was 1236, I measured OAL against 1024, and it's the same. In fact, 12 came on the 36th stand, roughly modified to match. This will take some creative fix. Last Edited by Rex On W 20 September 2011 2:39 2:39 edited once in total. Charlie W. Messages: 71 Joined: Mon Feb 02, 2009 6:18pm Location: Concord, California Post Charlie W. W Sep 20, 2011 2:39 pm I had 1981 or 1983 Jet 12 x 36 about 10 years ago but sold it 4 years ago. I think I still have a copy of the manual. Spindel has a #5 MT cone. The mine had an 8-60 mm thread on the spindle. I still have a good 6 chuck on the backlist for it. I had Sojgren 5c collet closer and collets for it. The guy didn't want it when I sold the rook, but came back later to buy it. I think you're current a little newer than the one I've had since the FWD/REV switch on the carriage. I think I remember that being a date on the rook either on the KK gearbox or on the headstock tag. I loved the jet rook but found a 1440 gearhead and decided to upgrade. Charlie Rex Messages: 700 Joined: St. April 28, 2010 6:29am Location: DFW Texas Post Rex W Sep 20, 2011 2:57pm Charlie, your foam looks very similar to mine. This one came without tooling other than a three-jaw cartridge and steady rest. If your orphaned cartridge happens to be a 4-jaw, I would be interested in buying it from you. Steve: Messages: 1949 Joined: Thu 21 October 2010 12:40 pm Location: N.S. Canada Post on stevec W Sep 20, 2011 4:06 pm Charlie, what make it your 14x40? My 16x60 has a very similar guard just above the apron of the hand wheel. And what the hell is on the tail, C clamp? Charlie W. Posts: 71 Joined: Mon Feb 02, 2009 6:18pm Location: Concord, California Post Charlie W. W 20 September 2011 4:09 pm Rex wrote: Charlie, your fret looks very similar to mine. This one came without tooling other than a three-jaw cartridge and steady rest. If your orphaned cartridge happens to be a 4-jaw, I would be interested in buying it from you. Sorry Rex, but it's a three-jaw. I didn't have a four-jaw for it. It's a 3-jaw I still have. This collet is the closest I've had for it. I made this fork to check out the themes in the backlists I made for it. Charlie Charlie

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