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It is a question-and-answer forum for students, teachers and visitors to the general village to exchange articles, answers and notes. Answer now and help others. Answer Now Here's How It Works: Anyone can ask a question Anyone can answer the best answers voted on and climb to the top of the production of citric acid is an industrial process that makes use of raw materials like substrates, the growth of citric acid promoting microorganisms and enzymes, etc. for commercial production of citric acid. As a rule, commercial production of citric acid works best using the fermentation method. Worldwide, the production of citric acid is about 7 36,000 tons per year. Lemon acid produces at a commercial level because its use is constantly increasing human consumption by 4% each year, and it has a high demand for food, pharmaceuticals and some other industries such as cosmetics, toiletries, etc. Content: The production of citric acid Definition of the production of citric acid can determine as a process in which citric acid can be obtained by two methods, like: Natural process: Products are naturally from citrus plants like lemon, orange, etc. Synthetic processes: Includes chemical synthesis of citric acid enzymes and biological fermentation by microorganisms. What is citric acid? Lemonic acid can be identified as the most common weak organic acid, which has been derived from the Latin word Citrus, which includes all kinds of citrus genus. Lemon, orange, etc. are the best examples of the presence of citric acid as the main ingredient. Properties: Citric acid shares all the properties that are mentioned below in the table. PropertiesCititic Acid Molecular FormulaC6H8O7 Molecular name2-hydroxy-1,2,3 propane tricarboxic acid Molecular weight210.14 g/mol OccurrenceAs common metabolites in some plants and animals Floating point153 degrees Celsius SolubilitySoluble in polar solvents, like water, when citric acid is in pure form Chemical stateSolide state at room temperature ProductionEither chemical process or microbial process (Fermentation) History 1874: Carls Shiels was the first scientist who isolated citric acid from lemon juice in the process of crystallization. 1880: Grima and Adams were two scientists who introduced the synthesis of citric acid from glycerol. 1893: Wehmer carried out fermentation by taking gaucum Penicillium, where they observed the accumulation of citric acid as a by-product calcium oxalate. 1917: Curry reported that Aspergillus niger could yield more yields for citric acid at a high rate in a sugar-based environment. 1922: Millard observed the accumulation of citric acid in the Culture of Aspergillus, limiting nutrients in the bioreactor. 1965: For the production of citric acid, yeast has been used to produce citric acid along with carbohydrates and alcans as substrates. 1984: Abould and Ashy introduced an underwater fermentation technique in the United States to produce citric acid. The production process of citric acid production can be performed by two methods, such as the biochemical method by fermentation by biological method by chemical reactions Biochemical method citric acid can also produce a biochemical method. Lemonic acid is produced as the main metabolite produced by microorganisms. Lemon acid produces during the growth of trophase cells as a result of defective citric acid or the Creba cycle. In the defective Creba cycle, large amounts of sugar are transported along the path of EMP, which forms acetyl coA. Acetyl CoA condenses with oxaloacetic acid to give citric acid using the enzyme Citrate synthetasy. Thus, for the production of citric acid, The enzymes of the Kreba cycle must be deactivated, like the enzyme Aconitase/isocyte dehydrogenase, which can further break down citric acid. The biological method involves the fermentation of citric acid with the help of microorganisms. Biological fermentation of citric acid can be carried out by the following three methods: Koji Process It is also called a solid state of fermentation. The Koji process was first introduced in Japan. This is due to the use of agro-industrial residues for the production of citric acid. In the Koji process you can use raw materials such as apple pomace, sugar cane, beetroot molasses, etc. These raw materials are used by Aspergillus niger. The pH and moisture content in raw materials is regulated up to 4-5 and 70% respectively. The raw material is then cooled at 30-60 degrees Celsius, and then inoculated A. niger. After vaccination, the carrier is transferred to large trays 3-5 cm deep and incubated at 25-30 degrees Celsius for 3-7 days. Finally, the citric acid is extracted from the fermentation tank. The content of starch in the raw material degrades into the citric acid by the enzyme Amylase Niger Aspergillus. The koji process does not require pre-processing of the substrate, as trace elements do not affect the production of citric acid. The surface process of culture It is also called liquid surface fermentation. The fermentation of surface culture was the first method of production of citric acid in 1919. When the liquid surface is fermented, the cultural environment (5-6 pH) is added to aluminium shallow trays up to 5-20 cm deep. First, A.niger spores are blown onto the surface of the culture environment for 5-6 days, and then the dry air is transmitted. Now the pH of the culture environment is regulated 1.5-2 pH. After 24 hours, the spores begin to germinate and the growth of white mycelium is observed on the surface of the cultural environment. After using the sugar content with mold, the remaining liquid is separated from the mycelium mat. In the process of surface culture, a small amount of citric acid is produced as the main metabolites of A. niger. Underwater Cultural Process It also refers to as An Underwater Fermentation Culture. About 80% of the production of citric acid is carried out by the method of underwater fermentation. Underwater fermentation makes the use of black Aspergillus i.e. A. japonicus. It is performed in a stainless steel bioreactor, composed with proper aeration, cooling system, impellers, etc. For carbon source, substrate like beetroot molasses, cornstarch, etc. are used as a substrate. Ammonia is used for the nitrogen source. The substrate used in this method requires prior treatment like added nutrients, sterilization, etc. A. japonicus is instilled in the cultural environment and is maintained at 30 degrees Celsius. Underwater fermentation is mainly carried out in a batch of bioreactor, in which 1,500 kg of citric acid and 500 kg of biomass can be produced from 2,500 kg of glucose and 860 kg of oxygen. Restoring citric acid Product, formed after fermentation, is a fermented liqueur looks hazy due to the presence of anti-naked agents, mycelium, etc. so to separate these things, the suspension of calcium hydroxide ie. Ca (OH)2 form a calcium citrate. Calcium citrate sediment is filtered and washed. After filtration, a filter is formed, which is treated with sulphuric acid for calcium precipitation like calcium sulfate (CaSO4). Calcium sulfate is then processed with activated carbon, by which it gets demineralized after passing it sequentially from the ion exchange bed. The solution derived from this is exposed to circulating crystallizers. The crystals formed as a result of crystallization are then removed by centrifuge. After completing these steps, the remaining solvent is dried, sifted and then packed. The remaining mother liqueur is restored again by the same process. The use of citric acid is necessary for its universal use in the various areas that are below: Food industry: Lemon acid is used to produce jams, jelly, quiche, frozen fruit, etc. in some foods, citric acid is used as an artificial flavor. Beverages industry: Lemon acid is used to produce soft drinks and distilled beverages like wine. Hospitals: Lemon acid is used as an effervescent agent during blood transfusions. Cosmetic industry: Lemon acid is used in Products such as astringent lotions, hair gels, etc. Factors influencing production there are some factors that can directly or indirectly indirectly production process or fermentation of citric acid. Carbon concentration For much of industrial production, carbon sources such as glucose and sucrose are recommended because they provide a good source of carbon for biomass growth. Galactose acts as an alternative source of glucose and sucrose, but it allows low growth of microbes and thus does not contribute to the cumulation of citric acid. Other sources of carbon, such as cellulose, starch, etc., allow limited growth and can slow the growth rate of microorganisms, leading to minimal production. The optimal sugar concentration varies between 10-14%, and the sugar concentration below 2.5% will not produce citric acid. Nitrogen Source Concentration of ammonium salts like urea, ammonium sulfate, etc. leads to a decrease in pH that is crucial for the production of citric acid. The concentration of nitrogen should be between 0.1-0.4 H/L. High nitrogen source will increase the growth of microbes, which will consume more sugar and, in turn, reduce the yield of citric acid. Concentration of phosphorus For the best production and growth of fungi, potassium dihydrogen phosphate is considered the best for the phosphorus source. The concentration of phosphorus should be between 0.5-5.0 g/l for maximum yield. If phosphorus is present in excess, it leads to the production of sugar acids, which will reduce the fixation of carbon dioxide and thus stimulate fungal growth. The presence of micronutrients Divalent metals such as iron, zinc, manganese, copper, etc. is produced during fermentation. If KH2PO4 is added to zinc, it promotes production, but micronutrients such as manganese, iron and high zinc concentrations lead to lower yields. Reducing the concentration of alcohol Lower alcohol like ethanol, methanol, etc. increase citric acid fermentation. The concentration of lower alcohol should be between 1-3%. Ethanol activates the activity of the enzyme Citrat synthetasy in half, reducing 75% of the activity of aconitase. Coconut oil, if added about 3%, it also affects production. Reducing alcohol not only stimulates the production of citric acid, but also promotes the sporeation of microorganisms. Different compounds of calcium fluoride, sodium fluoride, etc. are various compounds that accelerate the production of citric acid while potassium ferrocyanide reduces yields. The concentration of pH of the culture environment is directly related to the growth of microorganisms and their metabolic activity. The m varies to acidic microbial activity, as for Aspergillus, the pH drops to 3.0. A th, below 2.0 is optimal for the production of citric acid and pH 2.2 is better for mold growth. Aeration of the Aeration system increases the concentration of dissolved oxygen among the culture and thus increases the yield of citric acid. Aeration system fermentation time. The concentration of oxygen should be above 25% saturation. At the beginning of the process, it should be 0.1-0.4 vvm otherwise it can produce excessive foam in the culture environment. Tolerant. hw worksheet 8.6 solving rational equations algebra 2 answers

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