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More comprehensive than ever, the second edition includes new coverage of cutting tools, teamwork, leadership, and more. In addition, it provides an emphasis on safety throughout as it offers careful coverage of the basics of manual tools, work planning, benches, mock operations, drilling press, milling and grinding processes, CNC, and more. The Companion Workbook/Shop Guide provides useful review materials to make sure you have mastered key concepts while guided by practice operations and projects on a wide range of machines enhancing your NIMS credential success. Author : Peter J. 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