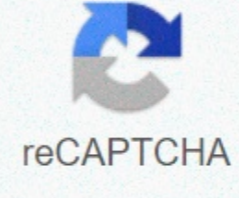




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Continue

Cylinder trueness (max.) 0.05 mm (0.002 in.) Piston Ring End Gap - Installed 0.35-0.63 mm (0.014-0.025 in.) Piston-to-slot ring (max.) (1o) (2nd) 0.180 mm (0.0071 in.) 0.150 mm (0.0059 in.) Piston ring slot width (1o) (2o) (oil) 1.01-1.03 mm (0.0398-0.0406 in.) 1.21-1.03 mm (0.0398-0.0406 in.) 1.21-1.10 1.1.23 mm (0.0476-0.0484 in.) 2.51-2.53 mm (0.0988-0.0996 in.) Piston ring thickness (1o) (2o) 0.97-0.99 mm (0.0382-0.0389 in.) 1.17-1.19 mm (0.046-0.047 in.) Piston pin hole (max.) 23.03 mm (0.907 in.) Piston pin Outside Diam- eter (min) 22.98 mm (0.905 in.) Connecting rod CRANKSHAFT (inner diameter of small end) (max.) 23.04 mm (0.9070 in.) Connecting rod (large end from side to side) 0.10-0.65 mm (0.0039-0.0256 in.) Connecting rod (large end width) 24.95-25.00 mm (0.9822-0.9842 in.) Connection rod (small end deflection) (max.) 3 mm (0.12 inciso) Brain cig (web-to-web) 70.9-70.1 mm (2.796-2.804in.) Brain cig stand (max.) 0.08 mm (0.003 in.) Oil pressure at 60oC (140oC) at 3000 RPM (above) (below) 1.2 kg/cm2 (17 psi) 1.6 kg/cm2 (23 psi) 52. 3-8 * Specifications are subject to change without notice. Clutch CLUTCH Clutch Release Screw 1/4-1/2 Turn Drive Plate (Fiber) Thickness (min) 2.82mm (0.1110 in.) Drive plate (fiber) Tab (min) 2.9 mm (0.507 in.) Operated plate (deformation) (max.) 0.1 mm (0.004 in.) Clutch spring length (min) 35.6 mm (1.40 in.) Clutch wheel Inner diameter 140.0-140.2 mm (5.511-5.520 in.) Starter clutch shoe No groove anywhere Engagement clutch RPM 1700 ± 200 RPM clutch lock 3700 ± 300 Primary reduction ratio 2.032 (63/31) Secondary reduction ratio 1.133 (17/15) Final reduction ratio (front) (rear) 3.6 (36/10) 3.6 (36/10) Secondary - Transmission reduction ratio (low) (high) 2.419 (22/23 x 27/17 x 43/27) 1.592 (43/43/427) Gear ratios (1o) (2nd) (3rd) (4th) (5th) (reverse) 3.09 (34/11) 1.75 (28/16) 1.2 (24/20) 0.875 (21/24) 0.724 (21/29) 2.636 (24/11 x 29/24) Motor fork to slot (side play) 0.1-0.3 mm (0.004-0.022 in.) Secondary drive fork to groove (side distance) 0.1-0.3 mm (0.004-0.012 in.) Reverse slot fork (side distance) 0.1-0.3 mm (0.004-0.012 in.) Scroll fork slot width (#1 #2) 5.5-5.6 mm (0.217-0.220 in.) (secondary transmission) (reverse) 5.5-5.6 mm (0.217-0.220 in.) 5.0-5.1 mm (0.197-0.201 in.) Change fork thickness (#1 and #2) 5.3-5.4 mm (0.209-0.213 in.) (secondary transmission) (reverse) 5.3-5.4 mm (0.209-0.213 in.) 4.8-4.9 mm (0.189-0.193 in.) Thermostat valve opening temperature 73.5-76.5 oC (164-170 oF) Thermostat valve lift over 3 mm (0.12 (0.12 • 90oC (194oF) Cooling fan thermoelectric operating temperature (off) 88oC (190oC) 82oC (180oC C) (min) Motor coolant Thermo- switch Operating temperature (off) (on) (approx.) 115 oC (239 oF) 108 oC (226 oF) 53. 3-9 3 Specifications* (650 H1) * Specifications subject to change without notice. Valves and GUIAS Valve face diameter (inlet) (exhaustion) 31.6 mm (1.24 in.) 27.9 mm (1.10 in.) Valve/tappet cleaning (inlet) (cold motor) (exhaustion) 0.1016 mm (0.004 in.) 0.1524 mm (0.006 in.) Valve/stem guide (admission) Whitening (exhaustion) 0.013 mm (0.0005 in.) 0.013 mm (0.0005 in.) Valve/valve guide (max.) Stem deviation (wobly method) 0.35 mm (0.014 in.) Valve guide Inner diameter 5.000-5.012 mm (0.1969-0.1973 in.) Outer valve stem (intake) Diameter (exhaustion) 4.972-4.987 mm (0.1957-0.1963 in.) 4.972-4.987 mm (0.1957-0.1963 in.) Valve stem sover (max.) 0.1 mm (0.0039 in.) Valve head thickness (min) 2.3 mm (0.0906 in.) Valve stem end length (min) 3.97 mm (0.156 in.) Valve face/seat width (inlet) (exhaustion) 2.25 mm (0.0886 in.) 2.60 mm (0.1024 in.) Valve seat angle (inlet) (exhaustion) 45o 15'-45o 30' 45o 15'-45' 30' Radial output face valve (max.) 0.2 mm (0.0079 in.) Valve spring clearance (min) 38.7 mm (1.524 in.) Valve spring voltage (outside) at 31.5 mm (1.24 in.) 19.0 kg (42 lb) CAMSHAFT and CYLINDER HEAD Cambe Height (min) (ingestion) (output) 13.97 mm (0.55 in.) 13.97 mm (0.55 in.) Lavage oil (max.) 0.04 mm (0.0016 in.) Cam drill Daily (right and center) Inner housing diameter (left) 21.98-22.04 mm (0.8654-0.8677 in.) 17.48-17.53 mm (0.6882-0.6902 in.) Camshaft Diary (right and center) Outer diameter (left) 21.96-21.98 mm (0.8646-0.8654 in.) 17.47-17.48 mm (0.6878-0.6882 in.) Camshaft stand (max.) 0.05 mm (0.002 in.) Swing arm inner diameter 12,000-12.018 mm (0.4724-0.4731 in.) Rocker arm shaft Outer diameter 11.97-11.98 mm (0.4713-0.4717 in.) Cylinder head distortion (max.) 0.05 mm (0.002 in.) Cylinder head cover (max.) Distortion 0.05 mm (0.002 in.) CYLINDER, PISTON, AND RINGS Piston Skirt/Cylinder Cleaning 0.045 mm (0.0018 in.) Cylinder diameter 98 mm (3.858 in.) Piston diameter 15 mm (0.6 in.) of Skirt End 97.948-97.962 mm (3.856-3.857 in.) Piston ring (1st ring) Free end gap (2nd ring) 12.5 mm (0.492 in.) 12.5 mm (0.492 in.) Diameter x Stroke 97.9 x 85 mm (3.86 x 3.35 in.) Cylinder trueness (max.) 0.01 mm (0.004 in.) Piston Ring End Gap - Installed 0.36 mm (0.014 in.) Piston-to-slot ring (1st) (max.) (2nd) 0.03 mm (0.0012 in.) 0.03 mm (0.0012 in.) Piston ring slot (1o) Width (2o) (oil) 1,202-1.204 mm (0.0473-0.0474 in.) 1,202-204 mm 1.204 mm (0.0473-0.0474 in.) 2.01-2.03 mm (0.0791-0.0799 in.) Piston ring thickness (1o) (2o) 1,970-1,990 mm (0.0776-0.0783 in.) 1,970-1,990 mm (0.0776-0.0783 in.) Piston pin hole (max.) 23.0 mm (0.9055 in.) Outer piston pin (min) Diameter 22.99 mm (0.9051 (0.9051 Connecting rod CRANKSHAFT (inner diameter of small end) (max.) 23.021 mm (0.9063 in.) Connecting rod (large end from side to side) 0.6 mm (0.024 in.) Connecting rod (large end width) 25 mm (0.9843 in.) Connection rod at 150 mm (5.9 in.) (small end deflection) (max.) 0.3 mm (0.0118 in.) Brain cig (web-to-web) 71 mm (2.79 in.) Brain cig stand (max.) 0.03 mm (0.0012 in.) Oil pressure at 60 oC (140 oF) at 3000 RPM 1.40-2.46 kg/cm2 (20-35 psi) Cooling fan (off) Thermo-switch (off) Operating temperature 90oC (90oC oC) 194oF) 75oC (167oF) Engine coolant (off) Thermo- switch (off) Operating temperature (Approx.) 115oC (239oC) 108oC (226oF) 54. 3-10 Specifications* (650 V-Twin) * Specifications subject to change without notice. Valves and GUIAS Valve face diameter (ingestion) (exhaustion) 29.4-29.6 mm (1.157-1.165 in.) 25.2-25.4 mm (0.992-1,000 in.) Cleaning valves/tappet (cold motor) (input) (exhaustion) 0.10-0.15 mm (0.0039-0.0059 in.) 0.20-0.25 mm (0.0079-0.0098 in.) Valve guide/deflection of the valve stem (wobble method (intake) (exhaustion) 0.03-0.11 mm (0.0012-0.0043 in.) 0.09-0.17 mm (0.0035-0.0043 in.) Valve guide within Diame- ter 5.000-5.012 mm (0.1969-0.1973 in.) Outer valve stem Diam- eter (intake) (exhaustion) 4.975-4.990 mm (0.1959-0.1965 in.) 4,955-4,970 mm (0.1951-0.1957 in.) Valve stem sover (max.) 0.05 mm (0.002 inciso) Valve head thickness (min) (intake) (exhaustion) 0.5 mm (0.020 in.) 0.8 mm (0.031 in.) Valve/seat face width 0.5-1.0 mm (0.020-0.040 in.) Valve seat angle (inlet) (exhaustion) 45o/32o/60o 45o/32o/60o Valve spring clearance (min) (min) 41.3 mm (1.63 in.) CAMSHAFT Y CYLINDER HEAD Lobe Height (ingestion) (exhaustion) 35.52 mm (1.398 in.) 35.26 mm (1.388 in.) Camshaft Oil Distance 22 mm (max.) 18 mm (max.) 0.15 mm (0.0059 in.) 0.14 mm (0.0055 in.) Inner hole pigson holder 22 mm 18 mm 22,000-22.026 mm (0.8661-0.8670 in.) 18,000-18.018 mm (0.7087-0.7094 in.) Camshaft Diary Outer diameter 22 mm 18 mm 21.959-21.980 mm (0.8645-0.8654 in.) 17.966-17.984 mm (0.7073-0.7080 in.) Camshaft stand (max.) 0.10 mm (0.004 in.) Rocker Armlnside Diame- ter 12,000-12.018 mm (0.472-0.473 in.) Swing arm shaft Outer diameter 11.973-11.984 mm (0.4714-0.4718 in.) Cylinder head distortion (max.) 0.05 mm (0.002 in.) Cylinder head coverDis- tortion (max.) 0.05 mm (0.002 in.) CYLINDER, PISTON, Y ANILLOS Piston Skirt/Light Cylinder- 0.030-0.040 mm (0.0011-0.0015 in.) Cylinder diameter 79.994-80.006 mm (3.149-3.150 in.) Piston diameter 15 mm (0.6 in.) of Skirt End 79.949-79.964 mm in.) Cylinder trueness (max.) 0.05 mm (0.002 in.) Piston Ring End Gap - Installed (1o) (2nd) (oil) 0.20 -0.30 mm (0.0079-0.0118 in.) 0.30-0.45 mm (0.0118-0.0177 in.) 0.20-0.70 mm (0.0079-0.0276 in.) Diameter x Stroke 79.9 x 63 mm (3.14 x 2.48 in.) Piston ring to groove (1o) (2o) 0.040-0.080 mm (0.0016-0.0032 in.) 0.030-0.070 mm (0.0012-0.0028 in.) in.) Ring slot width (1o) (2o) 1,030-1,050 mm (0.0405-0.0413 in.) 1,020-1,040 mm (0.0402-0.0409 in.) Piston ring thickness (1o) (2o) 0.97-0.99 mm (0.0382-0.0390 in.) 0.97-0.99 mm (0.0382-0.0390 in.) CRANKSHAFT connection ROD (inner diameter of large end) Marking: (None) Marked: (O) 43,000-43.016 mm (1.6929-1.6935 in.) 43.009-43.016 mm (1.6933-1.6935 in.) Connecting rod (large end from side to side) 0.16-0.46 mm (0.0063-0.0181 in.) Connecting rod (large end brown bearing insert thickness) Brown Yellow Green 1,482-1,486 mm (0.0583-0.0585 in.) 1,486-1 ,1490 mm (0.0585-0.0586 in.) 1.490-1.494 mm (0.0586-0.0588 in.) Connecting rod curve (max.) 0.2 mm - by 100 mm (0.008 in. - by 3.94 in.) Crank Pin (Diameter) Marked: (None) Marked: (O) 39.984-39.992 mm (1.5742-1.5745 in.) 39.993-40.000 mm (1.5745-1.5748 in.) Brain cig stand (max.) 0.10 mm (0.0039 in.) CONNECTING ROD - BIG END BEARING SELECTION Rod Marking Crank Pin Marking Bearing Insert None O Brown (p/n 3201-293) None None Yellow (p/n 3201-294) OR O Yellow (p/n 3201-294) OR None Green (p/n 3201-295) 3201-295)

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