## Pipes, Fittings and Hangers

## - Pipes

## A. Above Ground Pipes

## Pipes Materials

| (Steel) <br>  <br>  <br> Welded Pipes <br>  <br> Seamless Pipes | $\square$ |
| ---: | :--- |
|  |  |
|  |  |
|  | Type " " K " |
| Type " M " |  |

## Ferrous Pipes (Steel)

## 1. Welded Pipes



## 2. Seamless Pipes



## 3. Copper Tube



## 4. Non Metallic ( Plastic ) Pipes " CPVC "



## Pipe Fittings

- Cross
- Tee
- Elbow
- Reducer
- Flanges


Rigid Coupling
 (Threaded)

$22.5^{\circ}$ Elbow


Mechanical Cross


Cross


Reducing Cross (Threaded)
 (Grooved)


Mechanical Tee


## Reducing TEE


$90^{\circ}$ Elbow


Concentric Reducer (Threaded)

## B. Under Ground Pipes

## Pipes Materials



## Ductile iron Pipes



## Concrete Pipes



## PVC Pipes



## Copper Pipes



## Brass Pipes



## Pipes Connections

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Welding connections
Flanges conn.
Grooved or Coupling Conn.

## Threated Connections



## Welding Connections



## Flanges Connections



## Grooved Connections



- For Steel Pipes
- For 2 in and smaller----------- Radius of bend >= 6 Pipe Diam.
- For 2.5 in and larger----------- Radius of bend >= 5 Pipe Diam.
- For Other Steel Pipes
- For all sizes----------- Radius of bend >= 12 Pipe Diam.


## Pipe Sleeves


(c) Intuchem


## Hangers



- Maximum distance between hangers

|  | Nominal pipe size (mm ) |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $(\mathrm{mm})$ | 20 | 25 | 32 | 40 | 50 | 65 | 80 |
| Steel <br> pipe <br> (m) | NA | 3.7 | 3.7 | 4.6 | 4.6 | 4.6 | 4.6 |

## Hanger Rod Size

| Pipe Size | Diam. Of Rod $(\mathrm{mm})$ |
| :---: | :---: |
| UP to 4 in | 10 |
| $5,6,8$ in | 12 |
| 10,12 in | 16 |

