

WOOD LACQUER

PRODUCT DESCRIPTION

A clear wood sealer based on nitro-cellulose resin.

PRODUCT FEATURES

A low viscosity, clear versatile sealer. Designed to have excellent penetration of wood surfaces. Recommended for use as carrier for stain (low concentration pigment), on wood surfaces. When applied over acrylic finishes on wood, it seals & presents a hard, durable finish. Can be over coated with oil based varnish, A.C. Catalyzed Varnish & acrylics. Can also be used to seal wax stains.

TECHNICAL INFORMATION

Colour:	Clear
Appearance:	Gloss
Generic type:	Nitro-cellulose resin
Total solids:	12.5%
Viscosity:	12 seconds (Ford Cup no. 4)
Spreading rate:	8 - 12m²/litre
D.F.T:	Should not leave a film on surface
Solvent:	Lacquer Thinners
Mix ratio:	Single pack ready for use
Packaging:	1 litre, 5 litre, 20 litre & 200 litre on request

SURFACE PREPARATION

All surfaces are to be clean & dry, free from loose paint, oil, grease & other contamination.

APPLICATION

Wood Lacquer should be applied to correctly prepared surfaces, e.g.

Wood:	Sanded & dust free
Airless spray:	Not recommended
Conventional spray:	No dilution recommended Air pressure: 2 – 3 bar Nozzle orifice: 1.5 – 2mm
Brush and Roller:	No dilution recommended
Clean up:	Use Lacquer Thinners for dilution & clean up

POT LIFE

Infinite. Air drying after evaporation of thinners. Do not leave the container open.

ENVIRONMENT

It is recommended that application be confined to the following:

Surface temperature: Min. 5°C Max. 45°C Ambient temperature: Min. 5°C Max. 45°C Relative humidity: Min.0% Max.85% Or at least 3°C above Dew point

DRYING TIME

The drying time is dependent on temperature & ventilation. The higher the temperature & the better the ventilation, the shorter the touch dry & hard dry times.

Substrate Temp	Touch Dry	Hard Dry
25°C	25 minutes	12 hours

OVERCOATING TIMES

10ºC:	24 hours
15⁰C	20 hours
20°C	16 hours
25ºC:	12 hours
	•

All the above are given as guidelines & can not be assumed to be absolute, as variances will result from different film thickness, environment & temperatures.

STORAGE AND HANDLING

Store away from sunlight, open flames & severe cold. Shelf life: 1 year in original sealed containers. Flash point: 12°C

LIMITATIONS

Only recommended for sealing acrylic paints. The solvents in Wood Lacquer will soften back oil paints.

SAFETY PRECAUTIONS

Work with PVC gloves & safety glasses & ensure good ventilation. When spraying with Wood Lacquer, work in a well ventilated area & wear a suitable respirator. No smoking should be permitted in the area. KEEPOUTOFREACHOFCHILDREN.

Information Provided is based on Laboratory evaluations and data believed to be reliable. Recommendations are given in good faith but without warranty. It is the user's responsibility to determine the suitability for their own use. It is not to be considered a guarantee of the products properties.

> For more information contact our Factories: Western Cape: Tel/Fax: (021) 853-8105 Mpumalanga: Tel: (013) 246-2570 Fax: (013) 246-2573